

DIVISION C : MANUFACTURING

This Division includes all establishments mainly engaged in manufacturing the various categories of products summarised below.

2 The term 'manufacturing' is used here in the broad sense to relate to the physical or chemical transformation of materials or components into new products, whether the work is performed by power-driven machines or by hand.

3 The conceptual treatment of such activities as repair, installation, assembly, blending, bottling and packing is discussed in Chapter 5. However, in the summary which follows below an indication is given (by no means comprehensive) of the treatment of particular repair, installation, blending, assembly, packing, bottling or other activities which are typically carried on outside the scope of this Division in an attempt to more clearly describe the activity contents of this Division.

4 Broadly, then, this Division includes all establishments mainly engaged in manufacturing:

a Food, beverages or tobacco products (Subdivision 21). Excluded are establishments mainly engaged in sun-drying fruit, processing fish aboard vessels which also catch fish (these are included in Division A), in washing or packing fresh fruit, pulping or other processing of eggs, bottling wine or spirits, repacking flour, cereal food products, dried fruits or in blending or repacking tea (these are included in Subdivision 47 in Division F). However, milk receiving depots treating milk by grading, testing, filtering or cooling and milk distribution depots mainly engaged in bulk handling of milk are included in this Subdivision.

b Textiles, clothing and footwear (Subdivisions 23 and 24) including establishments mainly engaged in cotton ginning or other preparation of fibres for further processing. Excluded are establishments mainly engaged in making or installing curtains, in mens or womens custom tailoring or dressmaking or in boot and shoe repairing (these are included in Subdivision 48 in Division F) or in installing blinds or laying carpets or other floor coverings (these are included in Division E). Establishments mainly engaged in contract packing of textiles, clothing and footwear are included in Division I.

c Wood products and furniture (Subdivision 25). Excluded are establishments mainly engaged in hewing or rough shaping of railway sleepers, posts, etc. in the forest (these are included in Division A) or in fabrication of joinery at construction sites, erecting prefabricated wooden buildings or installing wooden framed windows (these are included in Division E). Establishments mainly engaged in contract packing wooden products and furniture are included in Division I.

d Paper or paper products (Subdivision 26), including establishments mainly engaged in publishing or in publishing and printing newspapers, magazines, books, music, maps, etc., or in providing printing trade services,

Australian Standard Industrial Classification : Detailed Classification

such as electrotyping and bookbinding. Establishments mainly engaged in contract packing of paper and paper products are included in Division I.

e Chemical, plastic, coal, petroleum, glass, clay, cement or other non-metallic mineral products (Subdivisions 27 and 28 and Group 347 in Subdivision 34). Excluded are establishments mainly engaged in screening, crushing, dressing or other rudimentary treating of minerals, construction materials, etc., in briquetting coal or in purifying natural gas (these are included in Division B), or in blending lubricating oils and greases or in glazing (these are included in Subdivision 47 in Division F). Establishments mainly engaged in plastering, in manufacturing and/or laying of hotmix bituminous paving or in the installation of insulation materials or of bituminous roofing materials are included in Division E. Establishments mainly engaged in contract packing of chemical, plastic, glass etc., products are included in Division I.

f Metals and metal products including machinery, transport or other equipment, scientific apparatus, and household appliances (Subdivisions 29, 31, 32 and 33), leather or rubber products, ophthalmic articles, jewellery, sporting equipment, etc. (Groups 345, 346 and 348 in Subdivision 34). Excluded are establishments mainly engaged in iron ore pelletising or in dressing or other preliminary treating of metallic ores (these are included in Division B), in repairing motor vehicles (except establishments mainly engaged in engine reconditioning - these are included in Division C), most types of household appliances, lawn mowers, marine outboard engines, toys, sporting equipment, photographic equipment, watches, clocks and jewellery, etc., (these are included in Subdivision 48 in Division F), in repairing tractors, farm and construction machinery or business machines (these are included in Subdivision 47 in Division F), in the erection or on-site assembly (from prefabricated components) of boilers, industrial furnaces, heavy electrical machinery, metal silos and storage tanks or structural steel, or in the installation of radio or T.V. broadcasting equipment, telephone or telegraph equipment, hot water systems, domestic exhaust fans, heating, refrigeration and airconditioning equipment, fire alarm and sprinkler systems, metal awnings, screens or windows, etc., (these are included in Division E). Establishments mainly engaged in contract packing of metal products, tools, household appliances, sporting equipment, etc., are included in Division I.

5 In general the manufacture of parts or components is a primary activity of the same class as the manufacture of the finished product except where the manufacture of parts or components is specifically shown as a primary activity of another class.

6 In some instances two or more activities are vertically integrated in the one manufacturing establishment in that the products of one activity are used as materials in the other. In these cases establishments are generally included in the class to which the final activity is primary. In some cases, however, the classes have been defined so that certain establishments are included in the class to which the initial activity is primary. This occurs for example in the case of Class 2345 Cotton Yarns and Broadwoven Fabrics.

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO

Group	Class	Title and Description
211		<u>MEAT PRODUCTS</u>
	2115	MEAT (EXCEPT SMALLGOODS OR POULTRY)
		This class consists of establishments mainly engaged in slaughtering animals (except poultry), boning, freezing, preserving or packing meat (except poultry), canning meat (except bacon or ham), manufacturing sausage casings, gut materials, fertilizers or meals from abattoir by-products (except from products of poultry slaughtering), or rendering tallow.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in slaughtering, dressing, packing (except canning) or freezing poultry are included in Class 2116; (b) in manufacturing or canning bacon or ham are included in Class 2117; and (c) in manufacturing musical instrument strings or surgical sutures from animal gut are included in Class 3487.
		Primary Activities
		Abattoir operation (except poultry slaughter house)
		Animal glands packing and freezing
		Animal oils or fats, unrefined, mfg
		Beefburgers, frozen, mfg (except pre-cooked)
		Blood and bone fertilizers mfg
		Buffalo meat mfg
		Bungs, caps or weasands mfg
		Casings mfg (animal origin)
		Frozen meat mfg (except poultry)
		Gut materials, hand or machine split, mfg (for further processing)
		Kangaroo or wallaby meat mfg
		Knackery operation
		Liver meal mfg (except poultry)
		Manures or fertilizers of animal origin mfg (without added chemical fertilizers)
		Meat boning (except poultry)
		Meat, canned, mfg (except bacon or ham)
		Meat, dehydrated, mfg (except poultry)
		Meat extracts or essences mfg
		Meat mfg (except bacon, ham or uncanned poultry)
		Meat or bone meal mfg (except fish, poultry or whale meal)
		Meat packing (except poultry)
		Meats, canned mixed, mfg (incl. canned sausages or camp pie)
		Pork, fresh, mfg
		Poultry meat, canned, mfg
		Rabbit meat mfg
		Sausage casings mfg (animal origin)

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO - contd

Group	Class	Title and Description
211		<u>MEAT PRODUCTS</u> - contd
	2115	MEAT (EXCEPT SMALLGOODS OR POULTRY) - contd
		Primary Activities - contd
		Sausage skins mfg (animal origin) Tallow, edible or inedible, rendering (except refining)
		Slaughtering animals (except poultry) Tripe mfg
		Surgical gut, partly processed, mfg
	2116	POULTRY
		This class consists of establishments mainly engaged in slaughtering, dressing, freezing or packing (except canning) poultry or in manufacturing smallgoods from poultry meat.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged in canning poultry are included in Class 2115.
		Primary Activities
		Abattoir operation (poultry) Poultry meat mfg (except canned)
		Chicken slaughtering or dressing Poultry packing (except canning)
		Croquettes mfg (from poultry meat) Poultry slaughtering or dressing
		Frozen poultry mfg Smallgoods mfg (from poultry meat)
		Meals, poultry offal, mfg
	2117	BACON, HAM AND SMALLGOODS N.E.C.
		This class consists of establishments mainly engaged in manufacturing bacon or ham (including canned bacon or ham), smallgoods (except from poultry meat), or prepared meat products n.e.c. or in rendering lard.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing smallgoods from poultry meat are included in Class 2116; (b) in refining lard are included in Class 2140; and (c) in manufacturing meat paste (including ham paste) are included in Class 2176.

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO - contd

Group	Class	Title and Description
211		<u>MEAT PRODUCTS</u> - contd
	2117	BACON, HAM AND SMALLGOODS N.E.C. - contd
		Primary Activities
		Bacon, canned, green or smoked, mfg
		Corned meat mfg (except canned)
		Croquettes mfg n.e.c.
		Frankfurts mfg
		Ham, canned, cooked green or smoked, mfg
		Hamburgers, precooked, mfg
		Lard rendering (except refining)
		Meat, cooked, mfg (except poultry)
		Meat specialities mfg n.e.c.
		Sausages mfg (except canned or from poultry meat)
		Saveloys mfg
		Smallgoods mfg n.e.c.
212		<u>MILK PRODUCTS</u>
	2121	LIQUID MILK AND CREAM
		This class consists of establishments mainly engaged in grading, filtering, testing or chilling fresh liquid whole milk or cream, or manufacturing, bottling or cartoning pasteurised liquid whole milk, flavoured liquid whole milk, liquid skim milk, cream, sour cream, cultured buttermilk or yoghurt.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing unsweetened condensed, concentrated or evaporated skim milk or buttermilk are included in Class 2122; (b) in manufacturing standardised liquid milk are included in Class 2123; and (c) in manufacturing canned cream or condensed, concentrated or evaporated milk (except unsweetened skim milk or buttermilk) are included in Class 2125.
		Primary Activities
		Buttermilk, cultured, bottling or cartoning
		Buttermilk, cultured, mfg
		Cream, pasteurised, bottling or cartoning
		Cream, pasteurised, mfg (except canned)
		Flavoured liquid whole milk bottling or cartoning
		Flavoured liquid whole milk mfg
		Milk, processed liquid, bottling or cartoning (except standardised, condensed, concentrated or evaporated milk, or liquid buttermilk)

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO - contd

Group	Class	Title and Description
212		<u>MILK PRODUCTS</u> - contd
	2121	LIQUID MILK AND CREAM - contd
		Primary Activities - contd
		Milk, processed liquid, mfg (except standardised, condensed, concentrated or evaporated milk, or liquid buttermilk)
		Milk receival or distribution depot operation Skim milk, liquid, mfg Sour cream mfg Yoghurt mfg
	2122	BUTTER
		This class consists of establishments mainly engaged in manufacturing butter, casein, anhydrous milk fat (butteroil), clarified butter (ghee), buttermilk (except cultured), or dried skim milk (including unsweetened condensed, concentrated or evaporated skim milk).
		Primary Activities
		Anhydrous milkfat mfg (butteroil) Butter, clarified, mfg (ghee) Butter mfg Butter powder mfg Buttermilk, dried, mfg Buttermilk, liquid, mfg (except cultured)
		Buttermilk, unsweetened condensed, mfg (incl. concentrated or evaporated) Casein mfg (except hardened) Skim milk based stock feed, dried protein enriched, mfg Skim milk, dried, mfg Skim milk, unsweetened condensed, mfg (incl. concentrated or evaporated)
	2123	CHEESE
		This class consists of establishments mainly engaged in manufacturing cheese, cheese products or whey.
		Primary Activities
		Cheddar cheese mfg Cheese mfg Cheese paste mfg Cheese spread mfg Cottage cheese mfg Cream cheese mfg
		Grating cheese mfg Processed cheese mfg Soft cheese mfg Standardised liquid milk mfg Whey or whey powder mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO - contd

Group	Class	Title and Description
-------	-------	-----------------------

212 MILK PRODUCTS - contd

2124 ICE CREAM AND FROZEN CONFECTIONS

This class consists of establishments mainly engaged in manufacturing ice cream or frozen confections.

EXCLUSIONS/REFERENCES: Establishments mainly engaged in manufacturing ice cream mixes or milk based soft serve mixes are included in Class 2125.

Primary Activities

Confections, frozen, mfg	Milk ices mfg
Ice cream mfg	Water ices or fruit ices, frozen, mfg

2125 MILK PRODUCTS N.E.C.

This class consists of establishments mainly engaged in manufacturing condensed, concentrated or evaporated milk or milk products (except unsweetened condensed, concentrated or evaporated skim milk or buttermilk), full cream milk powder, infants' and invalids' milk based health beverages in powder form, ice cream mixes, milk based soft serve mixes, canned milk or cream, or milk products n.e.c.

EXCLUSIONS/REFERENCES: Establishments mainly engaged in manufacturing unsweetened condensed, concentrated or evaporated skim milk or buttermilk are included in Class 2122.

Primary Activities

Baby foods, milk based, mfg (in powder form)	Milk based mixes mfg (for soft serves or thick shakes)
Cream, canned, mfg	Milk, canned liquid, mfg
Health beverages, infants or invalids milk based, mfg (in powder form)	Milk, condensed or concentrated, mfg (except unsweetened skim milk or buttermilk)
Ice cream mix, liquid or dried, mfg	Milk, evaporated, mfg (except unsweetened skim milk or buttermilk)
Lactose mfg	Milk or cream, liquid, canning
Malt extract mfg	Milk powder, full cream, mfg
Malted milk powder mfg	Milk products mfg n.e.c.
Milk and coffee mixtures, condensed or concentrated, mfg	Sugar of milk mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO - contd

Group	Class	Title and Description
-------	-------	-----------------------

213		<u>FRUIT AND VEGETABLE PRODUCTS</u>
-----	--	-------------------------------------

	2131	FRUIT PRODUCTS
--	------	----------------

This class consists of establishments mainly engaged in manufacturing canned, bottled, preserved, quick frozen or dried (except sun-dried) fruit products. This class also includes establishments mainly engaged in canning or bottling fruit products.

EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in sun-drying fruit are included in the appropriate classes of Group 013; (b) in manufacturing, canning, bottling or cartoning fruit juices or fruit juice drinks of less than single strength are included in Class 2185; and (c) in packing fresh fruit are included in Class 4764.

Primary Activities

Candied or preserved peel mfg	Fruit juices, single strength or concentrated, mfg
Coconut, dessicated, mfg	
Crystallised or glace fruit or peel mfg	Fruit pulp, puree or spreads, mfg
Dehydrated or evaporated fruit mfg (except sun- dried)	Fruit salad, canned or bottled, mfg
Fruit, canned or bottled, mfg	Fruit salad, fresh, mfg (in plastic containers)
Fruit canning or bottling	Jam canning or bottling
Fruit drying (except sun- drying)	Jam mfg (incl. conserves, jellies or fruit spreads)
Fruit, frozen, mfg	Marmalade mfg
Fruit juices, single strength or concentrated, canning or bottling	Preserved fruit mfg (except sun-dried)

	2132	VEGETABLE PRODUCTS
--	------	--------------------

This class consists of establishments mainly engaged in manufacturing canned, bottled, preserved, quick frozen or dehydrated vegetable products, (including soups, sauces or pickles) or mixed meat and vegetable or cereal products. This class also includes establishments mainly engaged in canning or bottling vegetable products.

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO - contd

Group	Class	Title and Description
-------	-------	-----------------------

213		<u>FRUIT AND VEGETABLE PRODUCTS - contd</u>
-----	--	---

	2132	VEGETABLE PRODUCTS - contd
--	------	----------------------------

EXCLUSIONS/REFERENCES: Establishments mainly engaged:
 (a) in manufacturing Worcestershire sauce, or potato crisps or similar snack foods are included in Class 2176; and (b) in manufacturing wine vinegar are included in Class 2188.

Primary Activities

Baby foods, canned or bottled, mfg (except milk based)	Sauces mfg (packeted, canned or bottled; except Worcestershire sauce)
Baked beans mfg	Sauerkraut mfg
Chilli sauce mfg	Soup mfg
Chutneys or relishes mfg	Soup, prepared dry, mfg
Health, invalid or baby foods mfg (cereal based)	Spaghetti, canned, mfg
Horseradish sauce mfg	Split peas mfg
Ketchup mfg	Sweetcorn, canned, mfg
Mixed meat and cereals, canned or bottled, mfg	Tomato products mfg
Mixed meat and vegetables, canned or bottled, mfg	Vegetable canning or bottling
Olives, preserved, mfg	Vegetable juices or soups canning or bottling
Onions, canned, mfg	Vegetable juices or soups mfg
Pickles mfg	Vegetable salads, fresh, mfg (in plastic or similar containers)
Potato shapes mfg (except crisps or flakes)	Vegetables, preserved, mfg (incl. canned, dehydrated, dried or quick-frozen)
Rice preparations, canned, mfg	Vinegar mfg (except wine vinegar)

214		<u>MARGARINE AND OILS AND FATS N.E.C.</u>
-----	--	---

	2140	MARGARINE AND OILS AND FATS N.E.C.
--	------	------------------------------------

This class consists of establishments mainly engaged in manufacturing crude vegetable or marine oils, fats, cake or meal, margarine, compound cooking oils or fats, blended table or salad oils, or refined or hydrogenated oils or fats n.e.c.

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO - contd

Group	Class	Title and Description
214		<u>MARGARINE AND OILS AND FATS N.E.C. - contd</u>
	2140	MARGARINE AND OILS AND FATS N.E.C. - contd
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in rendering tallow are included in Class 2115; (b) in rendering lard are included in Class 2117; and (c) in distilling or refining essential oils are included in Class 2768.
		Primary Activities
		Animal oils, refined, mfg Biscuit oils or fats, blended or emulsified, mfg Candlenut oil or meal mfg Castor oil or meal mfg Coconut meal or cake mfg Coconut oil, liquid or solidified, mfg Cod liver oil mfg Cooking oils or fats, blended or emulsified, mfg Cotton linters mfg Cotton seed oil, meal or cake mfg Deodorised vegetable oils mfg Edible oils or fats, blended or emulsified, mfg Fish liver oils mfg Fish or other marine animal oils or meal mfg Frying oils or fats, blended or emulsified, mfg Grape seed oil mfg Hydrogenated vegetable oils mfg Lard, refined, mfg Linseed oil, meal or cake mfg Maize germ oil or meal mfg Margarine mfg Oleo oil or stearine mfg Olive oil mfg Palm oil mfg Peanut oil, meal or cake mfg Rape seed oil, meal or cake mfg Safflower seed oil, meal or cake mfg Shark oil or meal mfg Soya bean oil, meal or cake mfg Sunflower seed oil, meal or cake mfg Tallow, refined, mfg Tobacco seed oil mfg Tung oil or meal mfg Vegetable meal mfg Vegetable oils mfg Whale oil or meal mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO - contd

Group	Class	Title and Description
215		<u>FLOUR MILL AND CEREAL FOOD PRODUCTS</u>
	2151	FLOUR MILL PRODUCTS
		This class consists of establishments mainly engaged in milling flour (except cornflour or rice flour).
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing cornflour are included in Class 2152; (b) in manufacturing milled rice, rice flour, meal or offal, hulled or shelled oats, oatmeal for human consumption, prepared cereal breakfast foods or self raising flour are included in Class 2153; (c) in manufacturing prepared animal or bird foods from cereals, or in manufacturing cereal meal, grain offal or crushed grain for use as fodder (from whole grain, except from rice or rye) are included in Class 2175; and (d) in re-packing flour or cereal foods are included in Class 4769.
		Primary Activities
		Atta flour mfg
		Barley meal or flour mfg (for human consumption; except prepared breakfast food)
		Bran, wheaten, mfg (except prepared breakfast food)
		Flour, wheat, mfg (except self-raising flour)
		Pollard mfg (from wheat, barley or rye)
		Rye flour, meal or offal mfg (except prepared breakfast food)
		Sausage binder or similar meal mfg (from wheat)
		Semolina mfg
		Wheat germ mfg
		Wheat meal mfg (for human consumption; except prepared breakfast food)
	2152	STARCH, GLUTEN AND STARCH SUGARS
		This class consists of establishments mainly engaged in manufacturing cereal starch, gluten, starch sugars or arrowroot.
		Primary Activities
		Arrowroot mfg
		Cornflour mfg
		Dextrin mfg
		Dextrose mfg
		Glucose mfg
		Gluten mfg
		Starch mfg
		Starch sugars mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO - contd

Group	Class	Title and Description
215		<u>FLOUR MILL AND CEREAL FOOD PRODUCTS</u> - contd
	2153	CEREAL FOODS AND BAKING MIXES
		This class consists of establishments mainly engaged in manufacturing prepared cereal breakfast foods, pasta, milled rice, rice flour, meal or offal, hulled or shelled oats, oatmeal for human consumption, self raising flour, prepared baking mixes, jelly crystals or custard powder.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing prepared animal or bird foods from cereals, or in manufacturing cereal meal, grain offal or crushed grain for use as fodder (from whole grain, except from rice or rye) are included in Class 2175; and (b) in repacking cereal food products are included in Class 4769.
		Primary Activities
		Baking mixes, prepared, mfg
		Baking powder mfg
		Batter mixes mfg
		Bread dough, frozen, mfg
		Bread mixes, dry, mfg
		Cake mixes mfg
		Cereal breakfast foods, prepared, mfg
		Cereal foods mfg n.e.c.
		Crumbs mfg (made from cereal food; except biscuit or bread-crumbs)
		Custard powder mfg
		Desserts, prepared, mfg (in dry form) n.e.c.
		Farina mfg
		Granulated or rolled breakfast foods mfg
		Jelly crystals mfg
		Macaroni mfg
		Milled rice mfg
		Muesli mfg
		Noodles mfg
		Oatmeal mfg (for human consumption)
		Oats, hulled or shelled, mfg
		Oats, kilned or unkilned, mfg
		Pasta mfg
		Pastry dough, frozen, mfg
		Pastry mixes mfg
		Pizza mix mfg
		Porridge mfg
		Ravioli mfg
		Rice flour, meal or offal mfg
		Rice, polished or unpolished, mfg
		Sago mfg
		Scone mixes mfg
		Self raising flour mfg
		Spaghetti mfg (except canned)
		Tapioca mfg
		Vermicelli mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO - contd

Group	Class	Title and Description
-------	-------	-----------------------

216		<u>BREAD, CAKES AND BISCUITS</u>
-----	--	----------------------------------

	2161	BREAD
--	------	-------

This class consists of establishments mainly engaged in manufacturing bread. It also includes establishments mainly engaged in selling bread, baked on their premises, directly to the general public either by home service delivery or from the bakery itself.

EXCLUSIONS/REFERENCES: Establishments mainly engaged in manufacturing unleavened bread are included in Class 2163.

Primary Activities

Bread bakery operation (selling bread, baked on its premises, to the general public)	Bread mfg Bread rolls mfg Fruit loaf mfg Hamburger buns mfg
Breadcrumbs mfg	Rye bread mfg

	2162	CAKES AND PASTRIES
--	------	--------------------

This class consists of establishments mainly engaged in manufacturing cakes, pastries, pies or similar bakery products (including canned or frozen bakery products).

EXCLUSIONS/REFERENCES: Establishments mainly engaged in selling cakes or pastries, produced on their premises, directly to the general public are included in Class 4885.

Primary Activities

Cakes, canned, mfg	Pastries, frozen, mfg
Cakes, frozen, mfg	Pastry mfg (except frozen pastry dough)
Cakes or pastries mfg	Pies mfg
Crumpets mfg	Plum pudding mfg
Doughnuts mfg	
Meat pies mfg	

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO - contd

Group	Class	Title and Description
216		<u>BREAD, CAKES AND BISCUITS</u> - contd
	2163	BISCUITS This class consists of establishments mainly engaged in manufacturing biscuits (including unleavened bread). EXCLUSIONS/REFERENCES: Establishments mainly engaged in manufacturing dog biscuits are included in Class 2175. Primary Activities Biscuit crumbs mfg Rusks mfg Biscuits mfg (except Shortbread biscuits dog biscuits) mfg Ice cream cones or Unleavened bread mfg wafers mfg
217		<u>OTHER FOOD PRODUCTS</u>
	2171	RAW SUGAR This class consists of establishments mainly engaged in manufacturing raw or unrefined sugar, or molasses. EXCLUSIONS/REFERENCES: Establishments mainly engaged in manufacturing refined sugar, treacle or icing sugar are included in Class 2176. Primary Activities Cane syrup mfg Raw sugar mfg Molasses mfg Sugar, unrefined, mfg
	2173	CONFECTIONERY AND COCOA PRODUCTS This class consists of establishments mainly engaged in manufacturing sugar confectionery, chocolate or cocoa products. Primary Activities Boiled sweets mfg Cocoa powder mfg Chewing gum mfg Cocoa products mfg Chocolate mfg Confectionery, sugar, Chocolates mfg mfg (except crystallised Cocoa butter mfg or glace fruit)

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO - contd

Group	Class	Title and Description
217		<u>OTHER FOOD PRODUCTS</u> - contd
	2173	CONFECTIONERY AND COCOA PRODUCTS - contd
		Primary Activities - contd
		Cooking chocolate mfg Marzipan mfg
		Drinking chocolate mfg Nuts, candied, mfg
		Licorice candy mfg Popcorn, candied, mfg
		Marshmallows mfg Toffees mfg
	2174	PROCESSED SEAFOODS
		This class consists of establishments mainly engaged in processing fish or other seafoods. This class also includes establishments mainly engaged in operating vessels which process but do not catch fish or other seafoods.
		<u>EXCLUSIONS/REFERENCES:</u> Establishments mainly engaged: (a) in operating vessels which both catch and process fish or other seafoods are included in the appropriate classes in Group 043 Fishing ; and (b) in cleaning or filleting fish on a fee or commission basis, in freezing whole fin fish, or in shelling or freezing oysters or bottling oysters in brine are included in Class 4763.
		<u>Note:</u> Fish receipt or storage depots which are mainly engaged in providing storage services to other units of the same enterprise are treated as ancillary units and classified accordingly.
		Primary Activities
		Clams, canned, mfg Oysters, canned, mfg
		Crustaceans, processed, Prawn meat mfg
		mfg (incl. cooked and/ Prawn tails mfg
		or frozen) n.e.c. Prawns, processed, mfg
		Fish, canned, mfg (incl. cooked and/or
		Fish, dried or smoked, frozen)
		mfg Rock lobster meat mfg
		Fish, filleted frozen, Rock lobster tails mfg
		mfg Rock lobster, processed,
		Fish loaf or cake mfg mfg (incl. cooked and/
		Fish paste mfg or frozen)
		Molluscs, processed, mfg Scallops, preserved, mfg
		(incl. shelled; except Seafoods, canned, mfg
		oysters) Seafoods, preserved, mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO - contd

Group	Class	Title and Description
-------	-------	-----------------------

217 OTHER FOOD PRODUCTS - contd

2175 PREPARED ANIMAL AND BIRD FOODS

This class consists of establishments mainly engaged in manufacturing prepared animal or bird foods, including cereal meal, grain offal or crushed grain for use as fodder (from whole grain, except from rice or rye).

EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in slaughtering animals for pet food are included in Class 2115; (b) in manufacturing animal feeds prepared from dried skim milk powder are included in Class 2122; (c) in manufacturing crushed rye, or rye flour, meal or offal for use as fodder are included in Class 2151; and (d) in manufacturing crushed rice, or rice flour, meal or offal for use as fodder are included in Class 2153.

Primary Activities

Animal foods, canned, mfg	Fodder, prepared, mfg
Animal foods, prepared, mfg (except uncanned meat or bone meal or protein enriched skim milk powder)	Grain offal mfg (for fodder; except from rice or rye)
Bird foods mfg	Lucerne cubes mfg
Bird seed mfg	Lucerne meal mfg
Cat foods, prepared, mfg (except uncanned meat or bone meal or protein enriched skim milk powder)	Pet foods, canned, mfg
Cattle lick mfg	Pet foods, prepared mfg (except uncanned meat or bone meal or protein enriched skim milk powder)
Cereal meal mfg (for fodder; except from rice or rye)	Poultry foods, prepared, mfg
Chaff mfg	Poultry pellets mfg
Crushed grain mfg (incl. mixed; for fodder)	Prepared animal or bird foods mfg (except uncanned meat or bone meal or protein enriched skim milk powder)
Dehydrated lucerne mfg	Sheep lick mfg
Dog biscuits mfg	Sorghum meal mfg
Dog foods, prepared, mfg (except uncanned meat or bone meal or protein enriched skim milk powder)	Stock foods, prepared, mfg (except uncanned meat or bone meal or protein enriched skim milk powder)

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO - contd

Group	Class	Title and Description																																																
217		<u>OTHER FOOD PRODUCTS</u> - contd																																																
	2176	FOOD PRODUCTS N.E.C.																																																
		This class consists of establishments mainly engaged in manufacturing food products n.e.c. (including coffee preparations, peanut butter or paste, spices, food seasonings, flavourings or colourings, potato crisps or similar snack foods, honey, ice, cooking or table salt or refined sugar).																																																
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing raw or unrefined sugar are included in Class 2171; (b) in refining salt for industrial purposes are included in Class 2755; (c) in egg pulping or drying are included in Class 4765; and (d) in blending or packing tea are included in Class 4769.																																																
		Primary Activities																																																
		<table> <tbody> <tr> <td>Apricot kernels mfg</td> <td>Herbs, processed, mfg</td> </tr> <tr> <td>Bean sprout germination</td> <td>Honey, blended, mfg</td> </tr> <tr> <td>Brown sugar mfg</td> <td>Hop extract, concentrated, mfg</td> </tr> <tr> <td>Caster sugar mfg</td> <td>Ice mfg (except dry ice)</td> </tr> <tr> <td>Chicory, ground, mfg</td> <td>Icing sugar mfg</td> </tr> <tr> <td>Chicory, roasted, mfg</td> <td>Icing sugar mixture mfg</td> </tr> <tr> <td>Chop suey rolls mfg</td> <td>Instant coffee mfg</td> </tr> <tr> <td>Cinnamon mfg</td> <td>Mayonnaise or salad dressings mfg</td> </tr> <tr> <td>Coffee, blended, mfg</td> <td>Meals mfg (e.g. T.V. dinners) n.e.c.</td> </tr> <tr> <td>Coffee essence mfg</td> <td>Meat or ham pastes mfg</td> </tr> <tr> <td>Coffee extract mfg</td> <td>Mustard, powdered, mfg</td> </tr> <tr> <td>Coffee, ground, mfg</td> <td>Mustard, prepared, mfg</td> </tr> <tr> <td>Coffee, roasted, mfg</td> <td>Nut foods mfg (except candied)</td> </tr> <tr> <td>Curry powder mfg</td> <td>Nutmeg mfg</td> </tr> <tr> <td>Dessert mixes, liquid, mfg</td> <td>Peanut butter or paste mfg</td> </tr> <tr> <td>Flavoured water packs mfg (for freezing into flavoured ice)</td> <td>Peanut roasting or salting</td> </tr> <tr> <td>Flavouring concentrates mfg</td> <td>Pearl barley mfg</td> </tr> <tr> <td>Flavourings, food, mfg</td> <td>Pepper mfg</td> </tr> <tr> <td>Food colourings mfg</td> <td>Pizza pies, frozen, mfg</td> </tr> <tr> <td>Food mfg n.e.c.</td> <td>Potato crisps mfg</td> </tr> <tr> <td>French dressing mfg</td> <td>Pretzels mfg</td> </tr> <tr> <td>Fried rice mfg</td> <td>Rice preparations mfg n.e.c.</td> </tr> <tr> <td>Ginger mfg (except confectionery)</td> <td>Salad dressings mfg</td> </tr> <tr> <td>Gravy powder mfg</td> <td>Salt, cooking or table, mfg</td> </tr> </tbody> </table>	Apricot kernels mfg	Herbs, processed, mfg	Bean sprout germination	Honey, blended, mfg	Brown sugar mfg	Hop extract, concentrated, mfg	Caster sugar mfg	Ice mfg (except dry ice)	Chicory, ground, mfg	Icing sugar mfg	Chicory, roasted, mfg	Icing sugar mixture mfg	Chop suey rolls mfg	Instant coffee mfg	Cinnamon mfg	Mayonnaise or salad dressings mfg	Coffee, blended, mfg	Meals mfg (e.g. T.V. dinners) n.e.c.	Coffee essence mfg	Meat or ham pastes mfg	Coffee extract mfg	Mustard, powdered, mfg	Coffee, ground, mfg	Mustard, prepared, mfg	Coffee, roasted, mfg	Nut foods mfg (except candied)	Curry powder mfg	Nutmeg mfg	Dessert mixes, liquid, mfg	Peanut butter or paste mfg	Flavoured water packs mfg (for freezing into flavoured ice)	Peanut roasting or salting	Flavouring concentrates mfg	Pearl barley mfg	Flavourings, food, mfg	Pepper mfg	Food colourings mfg	Pizza pies, frozen, mfg	Food mfg n.e.c.	Potato crisps mfg	French dressing mfg	Pretzels mfg	Fried rice mfg	Rice preparations mfg n.e.c.	Ginger mfg (except confectionery)	Salad dressings mfg	Gravy powder mfg	Salt, cooking or table, mfg
Apricot kernels mfg	Herbs, processed, mfg																																																	
Bean sprout germination	Honey, blended, mfg																																																	
Brown sugar mfg	Hop extract, concentrated, mfg																																																	
Caster sugar mfg	Ice mfg (except dry ice)																																																	
Chicory, ground, mfg	Icing sugar mfg																																																	
Chicory, roasted, mfg	Icing sugar mixture mfg																																																	
Chop suey rolls mfg	Instant coffee mfg																																																	
Cinnamon mfg	Mayonnaise or salad dressings mfg																																																	
Coffee, blended, mfg	Meals mfg (e.g. T.V. dinners) n.e.c.																																																	
Coffee essence mfg	Meat or ham pastes mfg																																																	
Coffee extract mfg	Mustard, powdered, mfg																																																	
Coffee, ground, mfg	Mustard, prepared, mfg																																																	
Coffee, roasted, mfg	Nut foods mfg (except candied)																																																	
Curry powder mfg	Nutmeg mfg																																																	
Dessert mixes, liquid, mfg	Peanut butter or paste mfg																																																	
Flavoured water packs mfg (for freezing into flavoured ice)	Peanut roasting or salting																																																	
Flavouring concentrates mfg	Pearl barley mfg																																																	
Flavourings, food, mfg	Pepper mfg																																																	
Food colourings mfg	Pizza pies, frozen, mfg																																																	
Food mfg n.e.c.	Potato crisps mfg																																																	
French dressing mfg	Pretzels mfg																																																	
Fried rice mfg	Rice preparations mfg n.e.c.																																																	
Ginger mfg (except confectionery)	Salad dressings mfg																																																	
Gravy powder mfg	Salt, cooking or table, mfg																																																	

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO - contd

Group	Class	Title and Description
217		<u>OTHER FOOD PRODUCTS</u> - contd
	2176	FOOD PRODUCTS N.E.C. - contd
		Primary Activities - contd
		Savoury specialities mfg Stock cubes mfg
		Seasonings, food, mfg Sugar, refined, mfg
		n.e.c. Treacle mfg
		Soya bean concentrates, Worcestershire sauce mfg
		isolates or textured Yeast or yeast extract
		protein mfg mfg
		Spices mfg
218		<u>BEVERAGES AND MALT</u>
	2185	SOFT DRINKS, CORDIALS AND SYRUPS
		This class consists of establishments mainly engaged in manufacturing, canning or bottling aerated or carbonated soft drinks, cordials, concentrated cordials, fruit juices or fruit juice drinks of less than single strength, syrups or non-intoxicating brewed beer or cider.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged in manufacturing, canning or bottling single strength or concentrated fruit juices are included in Class 2131.
		Primary Activities
		Aerated waters or Ginger beer mfg
		cordials mfg Mineral water mfg
		Beer, non-intoxicating, Perry, non-alcoholic,
		mfg mfg
		Carbonated waters or Powder flavours mfg
		cordials mfg (for soft drinks)
		Cider, non-alcoholic, Soda water mfg
		mfg Soft drink mix,
		Cordial extract, powdered, mfg
		concentrated, mfg Soft drinks bottling
		Cordials mfg Soft drinks canning
		Fruit juices or fruit Soft drinks mfg
		juice drinks mfg (less Syrups, fruit, mfg
		than single strength) Tonic water mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO - contd

Group	Class	Title and Description
218		<u>BEVERAGES AND MALT</u> - contd
	2186	BEER This class consists of establishments mainly engaged in manufacturing, bottling or canning beer, ale, stout or porter. Primary Activities Ale mfg Beer mfg (except non-intoxicating beers)
		Porter mfg Stout mfg
	2187	MALT This class consists of establishments mainly engaged in manufacturing malt. EXCLUSIONS/REFERENCES: Establishments mainly engaged in manufacturing malt extract or malted milk powder are included in Class 2125. Primary Activities Barley malt mfg Malt mfg (except malt extract)
		Oaten malt mfg Wheaten malt mfg
	2188	WINE AND BRANDY This class consists of establishments mainly engaged in manufacturing wine or brandy, fortifying spirits, fermented cider or wine vinegar. This class also includes establishments mainly engaged in blending wine or brandy. EXCLUSIONS/REFERENCES: Establishments mainly engaged in bottling (but not blending) wine or brandy are included in Class 4767. Primary Activities Argol mfg Brandy mfg Carbonated wines mfg Cider, alcoholic, mfg Fortified wines mfg Fortifying spirits mfg Mead mfg Perry, alcoholic, mfg
		Port mfg Sherry mfg Sparkling wines mfg Unfortified wines mfg Vermouth mfg Vinegar, wine, mfg Wines, blended, mfg Wines mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO - contd

Group	Class	Title and Description
218		<u>BEVERAGES AND MALT</u> - contd
	2189	ALCOHOLIC BEVERAGES N.E.C.
		This class consists of establishments mainly engaged in manufacturing or blending potable spirits (except brandy or fortifying spirit), liqueurs or other alcoholic beverages n.e.c.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing non-potable spirits are included in the appropriate classes in Subdivision 27; and (b) in bottling (but not blending) alcoholic beverages (except beer) are included in Class 4767.
		Primary Activities
		Alcoholic beverages mfg n.e.c. Distillery or wine making residue mfg Gin mfg Liqueurs mfg
		Rum mfg Spirits, potable, mfg n.e.c. Vodka mfg Whisky mfg
219		<u>TOBACCO PRODUCTS</u>
	2190	TOBACCO PRODUCTS
		This class consists of establishments mainly engaged in manufacturing cigarettes, cigars, smoking or chewing tobacco, snuff or in redrying tobacco leaf.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged in drying (except redrying) tobacco leaf are included in Class 0193.
		Primary Activities
		Chewing tobacco mfg Cigarettes mfg Cigars mfg Pipe tobacco mfg
		Snuff mfg Tobacco leaf redrying Tobacco mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 23 : TEXTILES

Group	Class	Title and Description
234		<u>TEXTILE FIBRES, YARNS AND WOVEN FABRICS</u>
	2341	COTTON GINNING This class consists of establishments mainly engaged in ginning cotton. Primary Activities Cotton, ginned, mfg
	2342	WOOL SCOURING AND TOP MAKING This class consists of establishments mainly engaged in fellmongering, scouring, carbonising, carding or combing wool or in manufacturing wool or man-made fibre tops. Primary Activities Carbonised wool mfg Tops, blended man-made Fellmongered wool mfg and wool fibre, mfg Lanolin mfg Tops, man-made fibre, mfg Noils, wool, mfg Tops, wool, mfg Scoured wool mfg Wool, carded or combed, mfg Skin wool mfg Wool grease mfg
	2343	MAN-MADE FIBRES AND YARNS This class consists of establishments mainly engaged in manufacturing continuous man-made fibre filament, man-made fibre staple or yarns (including mixed yarns predominantly of man-made fibres), or man-made tyre cord yarn or fabric. EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing sewing threads of man-made fibres are included in Class 2345; (b) in manufacturing elastic or elastomeric yarns are included in Class 2348; and (c) in manufacturing glass fibres are included in Class 2883.

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 23 : TEXTILES - contd

Group	Class	Title and Description
234		<u>TEXTILE FIBRES, YARNS AND WOVEN FABRICS</u> - contd
	2343	MAN-MADE FIBRES AND YARNS - contd
		Primary Activities
		Filaments, continuous man-made fibre, mfg
		Man-made continuous filament yarn throwing, doubling, twisting, winding, texturing, bulking, crimping or stretching (except elastic or elastomeric)
		Man-made fibre staple mfg (except glass fibres)
		Man-made fibres mfg (except glass fibres)
		Monofilaments, man-made fibre, mfg
		Tow, man-made fibre, mfg
		Tyre cord yarn or fabric, man-made fibre, mfg
		Yarns, discontinuous, mfg (wholly or predominantly of man-made fibres; except elastic or elastomeric)
	2344	MAN-MADE FIBRE BROADWOVEN FABRICS
		This class consists of establishments mainly engaged in manufacturing broadwoven fabrics from man-made fibre yarns or mixed yarns predominantly of man-made fibres, or household textiles (except floor coverings or curtains other than shower curtains) from man-made fibre broadwoven fabrics woven at the same establishment.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing elastic or elastomeric fabrics are included in Class 2348; (b) in manufacturing household textiles or shower curtains from fabrics not woven at the same establishment are included in Class 2351; (c) in manufacturing textile floor coverings are included in Class 2352; and (d) in making or installing curtains (except shower curtains) are included in Class 4847.
		Primary Activities
		Bedspreads or sheets mfg (from fabrics, wholly or predominantly of man-made fibres, woven at the same establishment)
		Blankets mfg (from fabrics, wholly or predominantly of man-made fibres, woven at the same establishment; except electric blankets)

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 23 : TEXTILES - contd

Group	Class	Title and Description
234		<u>TEXTILE FIBRES, YARNS AND WOVEN FABRICS - contd</u>
	2344	MAN-MADE FIBRE BROADWOVEN FABRICS - contd
		Primary Activities - contd
		Blankets, tufted acrylic, mfg (from fabrics woven at the same establishment)
		Broadwoven fabrics mfg (wholly or predominantly of man-made fibres; except elastic or elastomeric)
		Canvas-type fabrics mfg (wholly or predominantly of man-made fibres)
		Crepe fabrics, broadwoven, mfg (wholly or predominantly of man-made fibres; except elastic or elastomeric)
		Curtains, shower, mfg (from fabrics, wholly or predominantly of man-made fibres, woven at the same establishment)
		Dress fabrics mfg (wholly or predominantly of man-made fibres; except elastic or elastomeric)
		Fibreglass fabrics mfg
		Furnishing fabrics, broadwoven, mfg (wholly or predominantly of man-made fibres; except elastic or elastomeric)
		Household textile goods mfg (from fabrics, wholly or predominantly of man-made fibres, woven at the same establishment; except floor coverings or curtains other than shower curtains)
		Pillow-cases mfg (from fabrics, wholly or predominantly of man-made fibres, woven at the same establishment)
		Table-cloths or table-mats mfg (from fabrics, wholly or predominantly of man-made fibres, woven at the same establishment)

2345 COTTON YARNS AND BROADWOVEN FABRICS

This class consists of establishments mainly engaged in manufacturing yarns or broadwoven fabrics, wholly or predominantly of cotton, flax or other vegetable fibres or silk, sewing threads of any fibre (except elastic or elastomeric), or household textiles (except floor coverings or curtains) from broadwoven fabrics, wholly or predominantly of cotton, flax or other vegetable fibres or silk, woven at the same establishment.

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 23 : TEXTILES - contd

Group	Class	Title and Description
234		<u>TEXTILE FIBRES, YARNS AND WOVEN FABRICS</u> - contd
	2345	COTTON YARNS AND BROADWOVEN FABRICS - contd
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing elastic or elastomeric yarns, fabrics or threads are included in Class 2348; (b) in manufacturing household textiles or shower curtains from fabrics not woven at the same establishment are included in Class 2351; (c) in manufacturing textile floor coverings are included in Class 2352; and (d) in making or installing curtains (except shower curtains) are included in Class 4847.
		Primary Activities
		Baby napkins mfg (from towelling or flannelette, wholly or predominantly of cotton, woven at the same establishment)
		Bedspreads or sheets mfg (from fabrics, wholly or predominantly of cotton, flax or other vegetable fibres or silk, woven at the same establishment)
		Blankets mfg (from fabrics, wholly or predominantly of cotton, flax, or other vegetable fibres or silk, woven at the same establishment)
		Broadwoven fabrics mfg (wholly or predominantly of cotton, flax or other vegetable fibres or silk; except elastic or elastomeric)
		Canvas-type fabrics mfg (wholly or predominantly of cotton, flax, hemp or other vegetable fibres)
		Cotton spinning
		Crepe fabrics, broadwoven, mfg (wholly or predominantly of cotton fibres; except elastic or elastomeric)
		Dress fabrics mfg (wholly or predominantly of cotton, flax or other vegetable fibres or silk; except elastic or elastomeric)
		Fire hose, canvas, mfg
		Flax spinning
		Furnishing fabrics, broadwoven, mfg (wholly or predominantly of cotton, flax or other vegetable fibres or silk; except elastic or elastomeric)
		Household textile goods mfg (from fabrics, wholly or predominantly of cotton, flax or other vegetable fibres or silk, woven at the same establishment; except floor coverings or curtains)
		Mercerised cotton broadwoven fabrics mfg (except elastic or elastomeric)

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 23 : TEXTILES - contd

Group	Class	Title and Description												
234		<u>TEXTILE FIBRES, YARNS AND WOVEN FABRICS-</u> contd												
	2345	COTTON YARNS AND BROADWOVEN FABRICS - contd												
		Primary Activities - contd												
		<table> <tr> <td>Pillow-cases mfg (from fabrics, wholly or predominantly of cotton, flax or other vegetable fibres or silk, woven at the same establishment)</td> <td>Threads mfg (except elastic or elastomeric)</td> </tr> <tr> <td>Sewing threads mfg (except elastic or elastomeric)</td> <td>Towelling, cotton, mfg</td> </tr> <tr> <td>Table-cloths or table-mats mfg (from fabrics, wholly or predominantly of cotton, flax or other vegetable fibres or silk, woven at the same establishment)</td> <td>Towels mfg (from fabrics, wholly or predominantly of cotton or other vegetable fibres, woven at the same establishment)</td> </tr> <tr> <td></td> <td>Tow mfg (from flax, hemp or jute)</td> </tr> <tr> <td></td> <td>Tyre cord yarn or fabric, cotton, mfg</td> </tr> <tr> <td></td> <td>Yarns mfg (wholly or predominantly of cotton, flax or other vegetable fibres or silk; except elastic or elastomeric)</td> </tr> </table>	Pillow-cases mfg (from fabrics, wholly or predominantly of cotton, flax or other vegetable fibres or silk, woven at the same establishment)	Threads mfg (except elastic or elastomeric)	Sewing threads mfg (except elastic or elastomeric)	Towelling, cotton, mfg	Table-cloths or table-mats mfg (from fabrics, wholly or predominantly of cotton, flax or other vegetable fibres or silk, woven at the same establishment)	Towels mfg (from fabrics, wholly or predominantly of cotton or other vegetable fibres, woven at the same establishment)		Tow mfg (from flax, hemp or jute)		Tyre cord yarn or fabric, cotton, mfg		Yarns mfg (wholly or predominantly of cotton, flax or other vegetable fibres or silk; except elastic or elastomeric)
Pillow-cases mfg (from fabrics, wholly or predominantly of cotton, flax or other vegetable fibres or silk, woven at the same establishment)	Threads mfg (except elastic or elastomeric)													
Sewing threads mfg (except elastic or elastomeric)	Towelling, cotton, mfg													
Table-cloths or table-mats mfg (from fabrics, wholly or predominantly of cotton, flax or other vegetable fibres or silk, woven at the same establishment)	Towels mfg (from fabrics, wholly or predominantly of cotton or other vegetable fibres, woven at the same establishment)													
	Tow mfg (from flax, hemp or jute)													
	Tyre cord yarn or fabric, cotton, mfg													
	Yarns mfg (wholly or predominantly of cotton, flax or other vegetable fibres or silk; except elastic or elastomeric)													
	2346	WORSTED YARNS AND BROADWOVEN FABRICS												
		This class consists of establishments mainly engaged in manufacturing yarns or broadwoven fabrics wholly or predominantly of worsted wool.												
		EXCLUSIONS/REFERENCES: Establishments mainly engaged in manufacturing elastic or elastomeric yarns or fabrics are included in Class 2348.												
		Primary Activities												
		<table> <tr> <td>Broadwoven fabrics mfg (wholly or predominantly of worsted wool; except elastic or elastomeric)</td> <td>Furnishing fabrics, broadwoven, mfg (wholly or predominantly of worsted wool; except elastic or elastomeric)</td> </tr> <tr> <td>Dress fabrics mfg (wholly or predominantly of worsted wool; except elastic or elastomeric)</td> <td>Yarns mfg (wholly or predominantly of worsted wool; except elastic or elastomeric)</td> </tr> </table>	Broadwoven fabrics mfg (wholly or predominantly of worsted wool; except elastic or elastomeric)	Furnishing fabrics, broadwoven, mfg (wholly or predominantly of worsted wool; except elastic or elastomeric)	Dress fabrics mfg (wholly or predominantly of worsted wool; except elastic or elastomeric)	Yarns mfg (wholly or predominantly of worsted wool; except elastic or elastomeric)								
Broadwoven fabrics mfg (wholly or predominantly of worsted wool; except elastic or elastomeric)	Furnishing fabrics, broadwoven, mfg (wholly or predominantly of worsted wool; except elastic or elastomeric)													
Dress fabrics mfg (wholly or predominantly of worsted wool; except elastic or elastomeric)	Yarns mfg (wholly or predominantly of worsted wool; except elastic or elastomeric)													

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 23 : TEXTILES - contd

Group	Class	Title and Description
-------	-------	-----------------------

234		<u>TEXTILE FIBRES, YARNS AND WOVEN FABRICS - contd</u>
-----	--	--

	2347	WOOLLEN YARNS AND BROADWOVEN FABRICS
--	------	--------------------------------------

This class consists of establishments mainly engaged in manufacturing yarns or broadwoven fabrics wholly or predominantly woollen, or household textiles (except floor coverings or curtains) from woollen broadwoven fabrics woven at the same establishment.

EXCLUSIONS/REFERENCES: Establishments mainly engaged:
 (a) in manufacturing elastic or elastomeric yarns or fabrics are included in Class 2348; (b) in manufacturing household textiles or shower curtains from fabrics not woven at the same establishment are included in Class 2351; (c) in manufacturing textile floor coverings are included in Class 2352; and (d) in making or installing curtains (except shower curtains) are included in Class 4847.

Primary Activities

Blanketings mfg (wholly or predominantly woollen or mohair)	Household textile goods mfg (from fabrics, wholly or predominantly woollen, woven at the same establishment; except floor coverings or curtains)
Blankets mfg (from fabrics, wholly or predominantly woollen or mohair, woven at the same establishment; except electric blankets)	Rugs mfg (from fabrics, wholly or predominantly woollen, woven at the same establishment; except floor rugs)
Broadwoven fabrics mfg (wholly or predominantly woollen; except elastic or elastomeric)	Table-cloths or table-mats mfg (from fabrics, wholly or predominantly woollen, woven at the same establishment)
Dress fabrics mfg (wholly or predominantly woollen; except elastic or elastomeric)	Yarns mfg (wholly or predominantly woollen; except elastic or elastomeric)
Furnishing fabrics, broadwoven, mfg (wholly or predominantly woollen; except elastic or elastomeric)	

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 23 : TEXTILES - contd

Group	Class	Title and Description																
234		<u>TEXTILE FIBRES, YARNS AND WOVEN FABRICS</u> - contd																
	2348	NARROW WOVEN AND ELASTIC TEXTILES This class consists of establishments mainly engaged in manufacturing woven or braided fabrics (thirty centimetres or narrower in width), or elastic or elastomeric yarns, threads or fabrics (narrow or broadwoven or knitted). Primary Activities <table border="0"> <tr> <td>Bindings, narrow woven, mfg</td> <td>Labels, woven cloth, mfg</td> </tr> <tr> <td>Braids, narrow woven, mfg</td> <td>Lacing, narrow woven, mfg</td> </tr> <tr> <td>Broadwoven fabrics, elastic or elastomeric, mfg</td> <td>Narrow fabrics, elastic or elastomeric, mfg</td> </tr> <tr> <td>Dress fabrics, elastic or elastomeric, mfg</td> <td>Narrow fabrics, woven, mfg</td> </tr> <tr> <td>Fabrics, elastic or elastomeric, mfg</td> <td>Ribbon mfg</td> </tr> <tr> <td>Furnishing fabrics, elastic or elastomeric, mfg</td> <td>Threads, elastic or elastomeric, mfg</td> </tr> <tr> <td>Knitted fabrics, elastic or elastomeric, mfg</td> <td>Webbing, narrow woven, mfg</td> </tr> <tr> <td></td> <td>Yarns, elastic or elastomeric, mfg</td> </tr> </table>	Bindings, narrow woven, mfg	Labels, woven cloth, mfg	Braids, narrow woven, mfg	Lacing, narrow woven, mfg	Broadwoven fabrics, elastic or elastomeric, mfg	Narrow fabrics, elastic or elastomeric, mfg	Dress fabrics, elastic or elastomeric, mfg	Narrow fabrics, woven, mfg	Fabrics, elastic or elastomeric, mfg	Ribbon mfg	Furnishing fabrics, elastic or elastomeric, mfg	Threads, elastic or elastomeric, mfg	Knitted fabrics, elastic or elastomeric, mfg	Webbing, narrow woven, mfg		Yarns, elastic or elastomeric, mfg
Bindings, narrow woven, mfg	Labels, woven cloth, mfg																	
Braids, narrow woven, mfg	Lacing, narrow woven, mfg																	
Broadwoven fabrics, elastic or elastomeric, mfg	Narrow fabrics, elastic or elastomeric, mfg																	
Dress fabrics, elastic or elastomeric, mfg	Narrow fabrics, woven, mfg																	
Fabrics, elastic or elastomeric, mfg	Ribbon mfg																	
Furnishing fabrics, elastic or elastomeric, mfg	Threads, elastic or elastomeric, mfg																	
Knitted fabrics, elastic or elastomeric, mfg	Webbing, narrow woven, mfg																	
	Yarns, elastic or elastomeric, mfg																	
	2349	TEXTILE FINISHING This class consists of establishments mainly engaged in bleaching, dyeing, printing, pleating or other finishing of yarns, threads, fabrics or other textiles (except clothing). Primary Activities <table border="0"> <tr> <td>Fabrics bleaching, dyeing, printing, pleating, finishing, pre-shrinking, moisture proofing, rot proofing, fire proofing, or rubber or plastic impregnating</td> <td>Textiles bleaching, dyeing, printing, pleating, finishing, pre-shrinking, moisture proofing, rot proofing, fire proofing, or rubber or plastic impregnating</td> </tr> <tr> <td>Labels, printed cloth, mfg</td> <td>Yarns bleaching, dyeing, finishing, pre-shrinking or fire proofing</td> </tr> </table>	Fabrics bleaching, dyeing, printing, pleating, finishing, pre-shrinking, moisture proofing, rot proofing, fire proofing, or rubber or plastic impregnating	Textiles bleaching, dyeing, printing, pleating, finishing, pre-shrinking, moisture proofing, rot proofing, fire proofing, or rubber or plastic impregnating	Labels, printed cloth, mfg	Yarns bleaching, dyeing, finishing, pre-shrinking or fire proofing												
Fabrics bleaching, dyeing, printing, pleating, finishing, pre-shrinking, moisture proofing, rot proofing, fire proofing, or rubber or plastic impregnating	Textiles bleaching, dyeing, printing, pleating, finishing, pre-shrinking, moisture proofing, rot proofing, fire proofing, or rubber or plastic impregnating																	
Labels, printed cloth, mfg	Yarns bleaching, dyeing, finishing, pre-shrinking or fire proofing																	

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 23 : TEXTILES - contd

Group	Class	Title and Description
-------	-------	-----------------------

235 OTHER TEXTILE PRODUCTS

2351 HOUSEHOLD TEXTILES

This class consists of establishments mainly engaged in manufacturing household textiles (except floor coverings or curtains other than shower curtains) from fabrics not woven at the same establishment.

EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing textile floor coverings are included in Class 2352; and (b) in making or installing curtains (except shower curtains) are included in Class 4847.

Primary Activities

Bedspreads mfg (from fabrics not woven at the same establishment)	Napkins, infants, mfg (from fabrics not woven at the same establishment)
Blankets mfg (from fabrics not woven at the same establishment; except electric blankets)	Pillow-cases mfg (from fabrics not woven at the same establishment)
Blankets, tufted acrylic, mfg (from fabrics not woven at the same establishment)	Place mats mfg (from fabrics not woven at the same establishment)
Chair covers mfg (from fabrics not woven at the same establishment)	Quilts mfg (from fabrics not woven at the same establishment)
Curtains, shower, mfg (from plastic film sheeting or from fabrics not woven at the same establishment)	Rugs mfg (from fabrics not woven at the same establishment; except floor rugs)
Household textile goods mfg (from fabrics not woven at the same establishment; except electric blankets, floor coverings or curtains other than shower curtains)	Serviettes mfg (from fabrics not woven at the same establishment)
Ironing board covers, textile, mfg	Sheets, bed, mfg (from fabrics not woven at the same establishment)
	Soft furnishings mfg (from fabrics not woven at the same establishment)
	Table-cloths mfg (from fabrics not woven at the same establishment)
	Towels mfg (from fabrics not woven at the same establishment)

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 23 : TEXTILES - contd

Group	Class	Title and Description
-------	-------	-----------------------

235 OTHER TEXTILE PRODUCTS - contd

2352 TEXTILE FLOOR COVERINGS

This class consists of establishments mainly engaged in manufacturing carpets, rugs or other textile floor coverings (except felt floor coverings or underfelt) or in manufacturing mats or matting of jute, twisted paper or rags.

EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing felt floor coverings or underfelt are included in Class 2353; (b) in manufacturing rubber floor coverings or underlays are included in Class 3462; and (c) in manufacturing grass, sisal or coir mats or matting are included in Class 3483.

Primary Activities

Carpets mfg	Floor coverings,
Door mats, textile,	tufted, mfg
mfg	Floor coverings,
Floor coverings,	woven, mfg
drum-formed, mfg	Floor mats, textile, mfg
(except felt or	Floor rugs, textile, mfg
underfelt)	

2353 FELT AND FELT PRODUCTS

This class consists of establishments mainly engaged in manufacturing felt, felt floor coverings, underfelt or other felt products.

EXCLUSIONS/REFERENCES: Establishments mainly engaged in manufacturing felt headwear are included in Class 2456.

Primary Activities

Felt mfg	Underfelt mfg
Floor coverings,	
felt, mfg	

2354 CANVAS AND ASSOCIATED PRODUCTS N.E.C.

This class consists of establishments mainly engaged in manufacturing blinds, tents, awnings, sails or other goods n.e.c. of canvas or related materials.

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 23 : TEXTILES - contd

Group	Class	Title and Description																		
235		<u>OTHER TEXTILE PRODUCTS</u> - contd																		
	2354	CANVAS AND ASSOCIATED PRODUCTS N.E.C. - contd																		
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing canvas fire hose are included in Class 2345; and (b) in manufacturing canvas suitcases, trunks, kitbags or similar containers (except waterbags) are included in Class 3452.																		
		Primary Activities																		
		<table> <tbody> <tr> <td>Awnings, textile, mfg</td> <td>Motor vehicle covers, textile, mfg</td> </tr> <tr> <td>Blinds, textile, mfg (incl. plastic coated)</td> <td>Sails mfg</td> </tr> <tr> <td>Canopies, textile, mfg</td> <td>Stack covers, textile, mfg</td> </tr> <tr> <td>Canvas goods mfg n.e.c.</td> <td>Tarpaulins mfg</td> </tr> <tr> <td>Horse or cow rugs mfg</td> <td>Tents mfg (except oxygen tents or toy tents)</td> </tr> <tr> <td>Hose, canvas, mfg (except fire hose)</td> <td>Waterbags, textile, mfg</td> </tr> </tbody> </table>	Awnings, textile, mfg	Motor vehicle covers, textile, mfg	Blinds, textile, mfg (incl. plastic coated)	Sails mfg	Canopies, textile, mfg	Stack covers, textile, mfg	Canvas goods mfg n.e.c.	Tarpaulins mfg	Horse or cow rugs mfg	Tents mfg (except oxygen tents or toy tents)	Hose, canvas, mfg (except fire hose)	Waterbags, textile, mfg						
Awnings, textile, mfg	Motor vehicle covers, textile, mfg																			
Blinds, textile, mfg (incl. plastic coated)	Sails mfg																			
Canopies, textile, mfg	Stack covers, textile, mfg																			
Canvas goods mfg n.e.c.	Tarpaulins mfg																			
Horse or cow rugs mfg	Tents mfg (except oxygen tents or toy tents)																			
Hose, canvas, mfg (except fire hose)	Waterbags, textile, mfg																			
	2355	ROPE, CORDAGE AND TWINE																		
		This class consists of establishments mainly engaged in manufacturing rope, cordage, twine, net or related products from natural or man-made fibres.																		
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing tyre cord yarns or fabrics, wholly or predominantly of man-made fibres, are included in Class 2343; (b) in manufacturing tyre cord yarns or fabrics, wholly or predominantly of cotton, or sewing threads of any fibre (except elastic or elastomeric) are included in Class 2345; (c) in manufacturing elastic or elastomeric threads, or braids or bindings of narrow woven fabrics are included in Class 2348; and (d) in manufacturing wire ropes or cables are included in Class 3162.																		
		Primary Activities																		
		<table> <tbody> <tr> <td>Baler twine mfg</td> <td>Hemp rope mfg</td> </tr> <tr> <td>Binder twine mfg</td> <td>Manilla rope mfg</td> </tr> <tr> <td>Braid mfg (except narrow woven)</td> <td>Nets mfg n.e.c.</td> </tr> <tr> <td>Cable mfg (from natural or man-made fibres)</td> <td>Netting, textile, mfg</td> </tr> <tr> <td>Coir rope mfg</td> <td>Rope mfg (except wire rope)</td> </tr> <tr> <td>Cord mfg (except wire rope or tyre cord)</td> <td>Sash cord mfg</td> </tr> <tr> <td>Cordage mfg</td> <td>Seine twine mfg</td> </tr> <tr> <td>Fish net mfg</td> <td>Straw rope mfg</td> </tr> <tr> <td></td> <td>String mfg (except paper string)</td> </tr> </tbody> </table>	Baler twine mfg	Hemp rope mfg	Binder twine mfg	Manilla rope mfg	Braid mfg (except narrow woven)	Nets mfg n.e.c.	Cable mfg (from natural or man-made fibres)	Netting, textile, mfg	Coir rope mfg	Rope mfg (except wire rope)	Cord mfg (except wire rope or tyre cord)	Sash cord mfg	Cordage mfg	Seine twine mfg	Fish net mfg	Straw rope mfg		String mfg (except paper string)
Baler twine mfg	Hemp rope mfg																			
Binder twine mfg	Manilla rope mfg																			
Braid mfg (except narrow woven)	Nets mfg n.e.c.																			
Cable mfg (from natural or man-made fibres)	Netting, textile, mfg																			
Coir rope mfg	Rope mfg (except wire rope)																			
Cord mfg (except wire rope or tyre cord)	Sash cord mfg																			
Cordage mfg	Seine twine mfg																			
Fish net mfg	Straw rope mfg																			
	String mfg (except paper string)																			

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 23 : TEXTILES - contd

Group	Class	Title and Description
-------	-------	-----------------------

235		<u>OTHER TEXTILE PRODUCTS</u> - contd
-----	--	---------------------------------------

	2356	TEXTILE PRODUCTS N.E.C.
--	------	-------------------------

This class consists of establishments mainly engaged in manufacturing textile products n.e.c.

EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing textile bags (except canvas bags) are included in Class 2632; and (b) in manufacturing canvas bags (except waterbags), suitcases, trunks, kitbags or similar containers are included in Class 3452.

Primary Activities

Baby napkins, disposable, mfg	Hair cloth mfg
Bandages mfg	Hemp products mfg n.e.c.
Banners mfg	Hessian goods mfg n.e.c.
Belts mfg (dance, suspender, suspensory or sanitary)	Kapok mfg
Bias binding mfg	Lace fabrics mfg
Candlewick mfg	Motor vehicle seat covers, textile, mfg
Cleaning cloth mfg (from purchased rags)	Mungo fibres mfg
Cotton waste, teased, mfg	Padding mfg
Cotton wool mfg	Parachutes mfg
Crocheted fabrics mfg	Pennants mfg
Dressings, veterinary, mfg	Piece-goods mfg n.e.c.
Dusters, textile, mfg	Polishing rags, textile, mfg
Embroidered fabrics mfg	Powder puffs mfg
Extract wool mfg	Sanitary napkins mfg
Fabric and plastic foam laminating	Shoddy mfg
Fabrics mfg n.e.c.	Shoulder pads, textile, mfg
Flags mfg	Surgical dressings mfg
Flock mfg	Surgical gauze mfg
Gas mantles mfg	Surgical plaster, adhesive, mfg
Gauze mfg	Surgical sutures, textile, mfg
	Sweat rags mfg
	Wick mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 24 : CLOTHING AND FOOTWEAR

Group	Class	Title and Description
244		<u>KNITTING MILLS</u>
	2441	HOSIERY This class consists of establishments mainly engaged in manufacturing hosiery. Primary Activities Hosiery mfg Hosiery, surgical, mfg Panty hose mfg (incl. tights)
		Seamless hosiery mfg Socks mfg Stockings mfg
	2442	CARDIGANS AND PULLOVERS This class consists of establishments mainly engaged in manufacturing knitted cardigans, pullovers or similar garments. Primary Activities Cardigans, knitted, mfg Custom knitting of womens pullovers or cardigans Jackets, knitted, mfg Jumpers, knitted, mfg
		Pullovers, knitted, mfg Sweaters, knitted, mfg Twin sets, knitted, mfg Waistcoats, knitted, mfg
	2443	KNITTED GOODS N.E.C. This class consists of establishments mainly engaged in manufacturing knitted fabrics (except elastic or elastomeric fabrics) or knitted clothing (except hosiery, cardigans or pullovers) from fabrics knitted at the same establishment. EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing knitted elastic or elastomeric fabrics are included in Class 2348; (b) in manufacturing knitted cardigans, pullovers or similar garments are included in Class 2442; and (c) in manufacturing knitted clothing (except hosiery, cardigans or pullovers) from fabrics not knitted at the same establishment are included in the appropriate classes in Group 245.

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 24 : CLOTHING AND FOOTWEAR - contd

Group	Class	Title and Description
244		<u>KNITTING MILLS</u> - contd
	2443	KNITTED GOODS N.E.C. - contd
		Primary Activities
		Blouses, knitted, mfg (from fabrics knitted at the same establish- ment)
		Clothing, knitted, mfg (from fabrics knitted at the same establish- ment; except hosiery, cardigans or pullovers)
		Custom knitting of womens outerwear (except cardigans or pullovers)
		Dresses, knitted, mfg (from fabrics knitted at the same establish- ment)
		Dressing gowns, knitted, mfg (from fabrics knitted at the same establishment)
		Fabrics, knitted, mfg (except elastic or elastomeric fabrics)
		Frocks, knitted, mfg (from fabrics knitted at the same establish- ment)
		Jersey cloth mfg
		Lingerie, knitted, mfg (from fabrics knitted at the same establish- ment)
		Nightwear, knitted, mfg (from fabrics knitted at the same establish- ment)
		Outerwear, knitted, mfg (from fabrics knitted at the same establish- ment; except hosiery, cardigans or pullovers)
		Shawls, knitted, mfg (from fabrics knitted at the same establish- ment)
		Shirts or shirt collars, knitted, mfg (from fabrics knitted at the same establishment)
		Sportswear, knitted, mfg (from fabrics knitted at the same establish- ment; except hosiery, cardigans or pullovers)
		Swimwear, knitted, mfg (from fabrics knitted at the same establish- ment)
		Tubing, knitted cloth, mfg (except elastic or elastomeric tubing)
		Underwear, knitted, mfg (from fabrics knitted at the same establish- ment; except foundation garments)
		Work clothing, knitted, mfg (from fabrics knitted at the same establishment)

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 24 : CLOTHING AND FOOTWEAR - contd

Group	Class	Title and Description
-------	-------	-----------------------

245 CLOTHING

2451 MENS TROUSERS AND SHORTS; WORK CLOTHING

This class consists of establishments mainly engaged in manufacturing mens or boys trousers or shorts (except uniform or suit trousers) or mens or womens work clothing (except uniforms or work clothing from rubber, leather or plastic or from fabrics knitted at the same establishment).

EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing knitted work clothing from fabrics knitted at the same establishment are included in Class 2443; (b) in manufacturing mens or boys uniforms (including uniform or suit trousers), waterproof clothing or clothing from plastic or rubber are included in Class 2452; and (c) in manufacturing leather garments are included in Class 2456.

Primary Activities

Dust coats mfg	Work clothing mfg
Jeans, mens or boys, mfg	(except waterproof, or from leather or fabrics knitted at the same establishment)
Jodhpurs, mens or boys, mfg	
Overalls mfg	Work shirts, mfg
School trousers mfg (except uniform or suit trousers)	(except from fabrics knitted at the same establishment)
Shorts, mens or boys, mfg	
Trousers, mens or boys, mfg (except waterproof, uniform or suit trousers)	

2452 MENS SUITS AND COATS; WATERPROOF CLOTHING

This class consists of establishments mainly engaged in manufacturing mens or boys suits, coats or uniforms (except from leather) or waterproof clothing of all kinds (except headwear, footwear or leather clothing).

EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing leather clothing or waterproof headwear are included in Class 2456; (b) in manufacturing waterproof footwear are included in Class 2460; and (c) in mens custom tailoring are included in Class 4843.

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 24 : CLOTHING AND FOOTWEAR - contd

Group	Class	Title and Description
-------	-------	-----------------------

245 CLOTHING - contd

2452 MENS SUITS AND COATS; WATERPROOF CLOTHING - contd

Primary Activities

Clothing, plastic, mfg (except headwear or footwear)	Suits, mens or boys, mfg (except from leather)
Clothing, rubber or rubberised, mfg (except headwear or footwear)	Trousers, mens or boys, mfg (waterproof, uniform or suit trousers)
Coats or jackets, mens or boys, mfg (except from leather)	Uniforms, mens or boys, mfg (except from leather)
Oilskin clothing mfg (except headwear or footwear)	Waistcoats, mens or boys, mfg (except from leather or knitted)
Overcoats, mens or boys, mfg (except from leather)	Waterproof clothing mfg (except headwear, footwear or leather clothing)
	Wet suits mfg

2453 WOMENS OUTERWEAR N.E.C.

This class consists of establishments mainly engaged in manufacturing womens or girls outerwear, including uniforms, (except work clothing, waterproof clothing, knitted cardigans, pullovers or similar garments, other knitted clothing made from fabrics knitted at the same establishment or clothing from fur, leather, plastic or rubber).

EXCLUSIONS/REFERENCES: Establishments mainly engaged:

(a) in manufacturing knitted cardigans, pullovers or similar garments are included in Class 2442; (b) in manufacturing knitted clothing (except cardigans, pullovers etc) from fabrics knitted at the same establishment are included in Class 2443; (c) in manufacturing womens work clothing (except uniforms or work clothing from rubber, leather or plastic) are included in Class 2451; (d) in manufacturing waterproof clothing (except headwear, footwear or leather clothing) or clothing from plastic or rubber are included in Class 2452; (e) in manufacturing fur or leather clothing or headwear are included in Class 2456; and (f) in womens custom dressmaking are included in Class 4844.

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 24 : CLOTHING AND FOOTWEAR - contd

Group	Class	Title and Description
-------	-------	-----------------------

245 CLOTHING - contd

2453 WOMENS OUTERWEAR N.E.C.

Primary Activities

Blouses or shirts, womens or girls, mfg (except from fabrics knitted at the same establishment or work shirts)	Shorts, womens or girls, mfg (except from fabrics knitted at the same establishment or from leather or plastic)
Coats or jackets, womens or girls, mfg (except from fabrics knitted at the same establishment or from fur, leather, plastic or rubber) n.e.c.	Skirts, womens or girls, mfg (except from fabrics knitted at the same establishment or from leather or plastic) n.e.c.
Frocks or dresses mfg (except from fabrics knitted at the same establishment or from leather or plastic)	Slacks, womens or girls, mfg (except from fabrics knitted at the same establishment or from leather or plastic) n.e.c.
Jeans, womens or girls, mfg	Suits, womens or girls, mfg (except from fabrics knitted at the same establishment or from leather or plastic) n.e.c.
Outerwear, womens or girls, mfg (except from fabrics knitted at the same establishment or from fur, leather, plastic or rubber) n.e.c.	Tunics, womens or girls, mfg

2454 FOUNDATION GARMENTS

This class consists of establishments mainly engaged in manufacturing foundation garments.

EXCLUSIONS/REFERENCES: Establishments mainly engaged in manufacturing dance, suspender, suspensory, sanitary etc. belts are included in Class 2356.

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 24 : CLOTHING AND FOOTWEAR - contd

Group	Class	Title and Description
-------	-------	-----------------------

245 CLOTHING - contd

2454 FOUNDATION GARMENTS - contd

Primary Activities

Abdominal supports mfg	Maternity foundation
Brassieres mfg	garments mfg
Corsets mfg	Surgical belts or
Foundation garments mfg	supports mfg
Girdles mfg	

2455 UNDERWEAR AND INFANTS CLOTHING N.E.C.

This class consists of establishments mainly engaged in manufacturing underwear, nightwear, mens or boys shirts (except workshirts) or infants or babies clothing (except knitted clothing from fabrics knitted at the same establishment) n.e.c.

EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing knitted underwear, nightwear, shirts or infants clothing from fabrics knitted at the same establishment are included in the appropriate classes in Group 244; and (b) in manufacturing mens or boys workshirts are included in Class 2451.

Primary Activities

Dressing gowns mfg (except from fabrics knitted at the same establishment)	Pyjamas mfg (except from fabrics knitted at the same establish- ment)
Infants or babies clothing mfg (except from fabrics knitted at the same establish- ment)	Shirt collars mfg (except from fabrics knitted at the same establishment)
Lingerie mfg (except from fabrics knitted at the same establish- ment)	Shirts, mens or boys, mfg (except work shirts or shirts made from fabrics knitted at the same establishment)
Nightwear mfg (except from fabrics knitted at the same establish- ment)	Underwear mfg (except from fabrics knitted at the same establish- ment)

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 24 : CLOTHING AND FOOTWEAR - contd

Group	Class	Title and Description
245		<u>CLOTHING</u> - contd
	2456	HEADWEAR AND CLOTHING N.E.C.
		This class consists of establishments mainly engaged in manufacturing headwear, fur or leather clothing, or clothing n.e.c., or in providing clothing trade services such as hem stitching, basque knitting or buttonholing services.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing belts from leather or leather substitutes for clothing are included in Class 3452; (b) in manufacturing rubber gloves or bathing caps are included in Class 3462; and (c) in manufacturing sports gloves are included in Class 3485.
		Primary Activities
		Academic gowns mfg
		Aprons mfg (except from rubber or plastic)
		Basque knitting service
		Belts, textile, mfg (for clothing) n.e.c.
		Boot laces, textile, mfg
		Burial garments mfg
		Buttonholing service
		Caps mfg (headwear)
		Clothing accessories mfg n.e.c.
		Clothing accessories or trimmings, fur, mfg
		Clothing, fur, mfg
		Clothing, leather, mfg
		Clothing mfg n.e.c.
		Clothing trade services n.e.c.
		Costumes, theatrical, mfg
		Custom monogramming service
		Embroidery service
		Eyewear, protective, mfg n.e.c.
		Felt hats mfg
		Gloves mfg (except sports or rubber)
		Goggles mfg
		Handkerchiefs mfg
		Hats mfg
		Headwear, plastic, mfg
		Headwear, rubber or rubberised, mfg (except bathing caps)
		Headwear mfg n.e.c.
		Helmets, plastic, mfg
		Helmets, protective, mfg
		Hemstitching service
		Leather suits, coats or uniforms mfg
		Life jackets mfg
		Millinery mfg
		Regalia mfg
		Scarves mfg
		Shoe laces, textile, mfg
		Suspenders mfg (except from leather or leather substitute) n.e.c.
		Swimwear mfg (except from fabrics knitted at the same establishment)
		Ties mfg
		Toys, fur, mfg
		Track suits mfg (except from fabrics knitted at the same establishment)
		Waterproof clothing, leather, mfg
		Work clothing, leather, mfg
		Work gloves mfg (except from rubber)

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 24 : CLOTHING AND FOOTWEAR - contd

Group	Class	Title and Description
-------	-------	-----------------------

246		<u>FOOTWEAR</u>
-----	--	-----------------

	2460	FOOTWEAR
--	------	----------

This class consists of establishments mainly engaged in manufacturing footwear or footwear components n.e.c.

EXCLUSIONS/REFERENCES: Establishments mainly engaged:
 (a) in manufacturing wooden footwear components are included in Class 2538; (b) in manufacturing rubber footwear components are included in Class 3462; and
 (c) in manufacturing plastic footwear components are included in Class 3474.

Primary Activities

Boots mfg	Orthopaedic footwear
Clogs mfg	mfg
Footwear mfg	Sandals mfg
Footwear components mfg	Sandshoes mfg
(except of plastic,	Shoes mfg
rubber or wood)	Slippers mfg
Goloshes, rubber, mfg	Surgical footwear
(incl. waders or	mfg
splashers)	Thongs, rubber, mfg
Gumboots mfg	

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 25 : WOOD, WOOD PRODUCTS AND FURNITURE

Group	Class	Title and Description														
253		<u>WOOD AND WOOD PRODUCTS</u>														
	2531	LOG SAWMILLING														
		This class consists of establishments mainly engaged in producing rough sawn timber, sleepers, palings, scantlings, etc, resawn timber from logs sawn at the same establishment, or softwood (coniferous) woodchips. This class also includes establishments mainly engaged in chemically preserving timber.														
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in hewing or rough shaping mine timbers, posts, railway sleepers, etc, or cutting firewood in forests are included in Class 0303; (b) in kiln drying or seasoning timber are included in Class 2532; (c) in manufacturing hardwood woodchips are included in Class 2537; (d) in producing timber shingles are included in Class 2538; and (e) in both cutting and retailing firewood are included in Class 4897.														
		Primary Activities														
		<table> <tbody> <tr> <td>Bark, ground, mfg</td> <td>Sleepers, sawn timber, mfg</td> </tr> <tr> <td>Firewood, sawn, mfg</td> <td>Timber preserving (except kiln drying or seasoning)</td> </tr> <tr> <td>n.e.c.</td> <td>Timber, resawn, mfg (from logs sawn at the same establishment)</td> </tr> <tr> <td>Mine props, sawn timber, mfg</td> <td>Timber, rough sawn, mfg</td> </tr> <tr> <td>Palings, sawn timber, mfg</td> <td>Woodchips, softwood, mfg (coniferous)</td> </tr> <tr> <td>Scantlings mfg</td> <td></td> </tr> <tr> <td>Shooks mfg (for containers)</td> <td></td> </tr> </tbody> </table>	Bark, ground, mfg	Sleepers, sawn timber, mfg	Firewood, sawn, mfg	Timber preserving (except kiln drying or seasoning)	n.e.c.	Timber, resawn, mfg (from logs sawn at the same establishment)	Mine props, sawn timber, mfg	Timber, rough sawn, mfg	Palings, sawn timber, mfg	Woodchips, softwood, mfg (coniferous)	Scantlings mfg		Shooks mfg (for containers)	
Bark, ground, mfg	Sleepers, sawn timber, mfg															
Firewood, sawn, mfg	Timber preserving (except kiln drying or seasoning)															
n.e.c.	Timber, resawn, mfg (from logs sawn at the same establishment)															
Mine props, sawn timber, mfg	Timber, rough sawn, mfg															
Palings, sawn timber, mfg	Woodchips, softwood, mfg (coniferous)															
Scantlings mfg																
Shooks mfg (for containers)																
	2532	RESAWN AND DRESSED TIMBER														
		This class consists of establishments mainly engaged in producing dressed timber such as floorboards, weatherboards or mouldings, or resawn timber from timber already sawn at other establishments, or in kiln drying or seasoning timber.														
		EXCLUSIONS/REFERENCES: Establishments mainly engaged in chemically preserving timber are included in Class 2531.														

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 25 : WOOD, WOOD PRODUCTS AND FURNITURE - contd

Group	Class	Title and Description														
253		<u>WOOD AND WOOD PRODUCTS</u> - contd														
	2532	RESAWN AND DRESSED TIMBER - contd														
		Primary Activities														
		<table> <tbody> <tr> <td>Architraves, dressed timber, mfg</td> <td>Skirtings, dressed timber, mfg</td> </tr> <tr> <td>Building timber, dressed, mfg</td> <td>Timber, dressed, kiln dried or seasoned, mfg</td> </tr> <tr> <td>Floorboards, dressed timber, mfg</td> <td>Timber, resawn, mfg (from timber sawn at other establishments)</td> </tr> <tr> <td>Kiln dried timber mfg</td> <td>Weatherboards, dressed timber, mfg</td> </tr> <tr> <td>Mouldings, timber, mfg</td> <td></td> </tr> <tr> <td>Seasoned timber mfg</td> <td></td> </tr> </tbody> </table>	Architraves, dressed timber, mfg	Skirtings, dressed timber, mfg	Building timber, dressed, mfg	Timber, dressed, kiln dried or seasoned, mfg	Floorboards, dressed timber, mfg	Timber, resawn, mfg (from timber sawn at other establishments)	Kiln dried timber mfg	Weatherboards, dressed timber, mfg	Mouldings, timber, mfg		Seasoned timber mfg			
Architraves, dressed timber, mfg	Skirtings, dressed timber, mfg															
Building timber, dressed, mfg	Timber, dressed, kiln dried or seasoned, mfg															
Floorboards, dressed timber, mfg	Timber, resawn, mfg (from timber sawn at other establishments)															
Kiln dried timber mfg	Weatherboards, dressed timber, mfg															
Mouldings, timber, mfg																
Seasoned timber mfg																
	2533	VENEERS AND MANUFACTURED BOARDS OF WOOD														
		This class consists of establishments mainly engaged in manufacturing plywood, veneers, particle boards, chip boards or other manufactured boards of wood, or laminations of timber and non-timber materials (including decorative plastic laminates on boards or other substrates).														
		Primary Activities														
		<table> <tbody> <tr> <td>Case plywood mfg</td> <td>Particle boards mfg</td> </tr> <tr> <td>Chip boards mfg</td> <td>Plywood mfg</td> </tr> <tr> <td>Cores, plywood or veneer mill, mfg</td> <td>Resin-bonded boards mfg (of wood chips, wood particles, wood wool or sawdust)</td> </tr> <tr> <td>Corestock mfg</td> <td>Rotary veneers mfg</td> </tr> <tr> <td>Decorative plastic laminates on boards or other substrates mfg</td> <td>Sliced veneers mfg</td> </tr> <tr> <td>Hardboards mfg</td> <td>Softboards mfg</td> </tr> <tr> <td>Manufactured boards, wooden, mfg</td> <td>Veneer or veneer sheets, wooden, mfg</td> </tr> </tbody> </table>	Case plywood mfg	Particle boards mfg	Chip boards mfg	Plywood mfg	Cores, plywood or veneer mill, mfg	Resin-bonded boards mfg (of wood chips, wood particles, wood wool or sawdust)	Corestock mfg	Rotary veneers mfg	Decorative plastic laminates on boards or other substrates mfg	Sliced veneers mfg	Hardboards mfg	Softboards mfg	Manufactured boards, wooden, mfg	Veneer or veneer sheets, wooden, mfg
Case plywood mfg	Particle boards mfg															
Chip boards mfg	Plywood mfg															
Cores, plywood or veneer mill, mfg	Resin-bonded boards mfg (of wood chips, wood particles, wood wool or sawdust)															
Corestock mfg	Rotary veneers mfg															
Decorative plastic laminates on boards or other substrates mfg	Sliced veneers mfg															
Hardboards mfg	Softboards mfg															
Manufactured boards, wooden, mfg	Veneer or veneer sheets, wooden, mfg															
	2534	WOODEN DOORS														
		This class consists of establishments mainly engaged in manufacturing wooden or wooden framed doors (except small cupboard type doors, door-window units or firedoors).														

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 25 : WOOD, WOOD PRODUCTS AND FURNITURE - contd

Group	Class	Title and Description
253		<u>WOOD AND WOOD PRODUCTS</u> - contd
	2534	WOODEN DOORS - contd
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing corestock (for sale or transfer out as such) are included in Class 2533; (b) in manufacturing wooden doors of the small cupboard type, wooden window frames, door-window units or gates are included in Class 2535; and (c) in manufacturing or installing firedoors are included in Class 3143.
		Primary Activities
		Concertina doors, wooden or wooden framed, mfg
		Doors, wooden or wooden framed, mfg (except small cupboard type or firedoors)
		Louvre doors, wooden, mfg (except small cupboard type)
		Screen doors, wooden or wooden framed, mfg
		Tilting doors, wooden or wooden framed, mfg
		Wooden or wooden framed doors, glazed or partly glazed, mfg (except small cupboard type)
2535		WOODEN STRUCTURAL FITTINGS AND JOINERY N.E.C.
		This class consists of establishments mainly engaged in manufacturing wooden structural fittings, prefabricated wooden building components (including custom made built-in furniture), prefabricated wooden or timber buildings, assembled windows, shop fronts, etc. (from standard wooden components or from wooden components manufactured at the same establishment) or wooden coffins, caskets or joinery n.e.c. This class also includes establishments mainly engaged in installing (except on-site fabrication) shop fronts made of wood, or joinery (including custom made prefabricated built-in furniture).
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing wooden or wooden framed doors (except small cupboard type doors) are included in Class 2534; (b) in manufacturing wooden furniture (except custom made built-in furniture) are included in Class 2541; and (c) in on-site fabrication of built-in furniture or other joinery, or in erecting prefabricated wooden buildings are included in the appropriate classes in Division E Construction.

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 25 : WOOD, WOOD PRODUCTS AND FURNITURE - contd

Group	Class	Title and Description
253		<u>WOOD AND WOOD PRODUCTS - contd</u>
	2535	WOODEN STRUCTURAL FITTINGS AND JOINERY N.E.C. - contd
		Primary Activities
		Built-in furniture, custom made, mfg or installation (except on-site fabrication of built-in furniture)
		Coffins or caskets, wooden, mfg
		Door-window units, wooden, mfg
		Fittings, structural wooden, mfg
		Gates, wooden, mfg
		Joinery mfg or installation (except on-site fabrication) n.e.c.
		Mantlepieces, wooden, mfg
		Office partitions, wooden, mfg or installation (except on-site fabrication)
		Overmantles, wooden, mfg
		Partitions, prefabricated wooden, mfg or installation (except on-site fabrication)
		Prefabricated buildings, wooden or timber framed, mfg
		Prefabricated wooden panels mfg
		Prefabricated wooden structural fittings mfg
		Roof trusses, wooden, mfg
		Sashes, wooden, mfg
		Shop fronts, prefabricated, mfg or installation (wooden; except on-site fabrication)
		Window frames, wooden, mfg
		Window sashes, wooden, mfg
		Wooden doors mfg (small cupboard type)

2536 WOODEN CONTAINERS

This class consists of establishments mainly engaged in manufacturing wooden containers, pallets or staves.

EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing shooks for containers are included in Class 2531; and (b) in manufacturing wooden coffins or caskets are included in Class 2535.

Primary Activities

Barrels, wooden, mfg	Kegs, wooden, mfg
Boxes, wooden, mfg	Packing cases, wooden, mfg
Cases, wooden, mfg	Pallets, wooden, mfg
Casks, wooden, mfg	Staves mfg
Crates, wooden, mfg	Tea chests, wooden, mfg
Fruit cases, wooden, mfg	Vats, wooden, mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 25 : WOOD, WOOD PRODUCTS AND FURNITURE - contd

Group	Class	Title and Description																																														
253		<u>WOOD AND WOOD PRODUCTS</u> - contd																																														
	2537	HARDWOOD WOODCHIPS This class consists of establishments mainly engaged in manufacturing hardwood woodchips. EXCLUSIONS/REFERENCES: Establishments mainly engaged in manufacturing softwood (coniferous) woodchips are included in Class 2531. Primary Activities Woodchips, hardwood, mfg																																														
	2538	WOOD PRODUCTS N.E.C. This class consists of establishments mainly engaged in manufacturing wood, cork, bamboo or cane products, n.e.c. (including carved or turned wood products, ornamental wood work, wooden picture or mirror frames, parquetry flooring or basketware). This class also includes establishments mainly engaged in picture framing. Primary Activities <table border="0"> <tr> <td>Axe handles mfg</td> <td>Frames, wooden picture</td> </tr> <tr> <td>Bamboo products mfg</td> <td>or mirror, mfg</td> </tr> <tr> <td>n.e.c.</td> <td>Handles, wooden, mfg</td> </tr> <tr> <td>Basketware mfg (except metal)</td> <td>Knobs, wooden, mfg</td> </tr> <tr> <td>Bobbins, wooden, mfg</td> <td>Ladders, wooden, mfg</td> </tr> <tr> <td>Breadboards, wooden, mfg</td> <td>Oars, wooden, mfg</td> </tr> <tr> <td>Cane products mfg</td> <td>Ornamental woodwork mfg</td> </tr> <tr> <td>n.e.c.</td> <td>Parquetry flooring mfg</td> </tr> <tr> <td>Carved goods, wooden, mfg</td> <td>Patterns, wooden, mfg</td> </tr> <tr> <td>Clothes pegs, wooden, mfg</td> <td>Picture framing</td> </tr> <tr> <td>Clothes props, wooden, mfg</td> <td>Pipes, wooden, mfg</td> </tr> <tr> <td>Coat hangers, wooden, mfg</td> <td>Plugs, wooden, mfg</td> </tr> <tr> <td>Cork or cork goods mfg</td> <td>Pulleys, wooden, mfg</td> </tr> <tr> <td>Corkboard mfg</td> <td>Reels, wooden, mfg</td> </tr> <tr> <td>Discs, wooden, mfg</td> <td>Rollers, wooden, mfg</td> </tr> <tr> <td>Dowellings, wooden, mfg</td> <td>Rolling pins, wooden, mfg</td> </tr> <tr> <td>Floor tiles, cork, mfg</td> <td>Rulers, wooden, mfg</td> </tr> <tr> <td>Footwear components, wooden, mfg</td> <td>Sawdust mfg</td> </tr> <tr> <td></td> <td>Scaffolding, wooden, mfg</td> </tr> <tr> <td></td> <td>Shingles, timber, mfg</td> </tr> <tr> <td></td> <td>Skewers, wooden, mfg</td> </tr> <tr> <td></td> <td>Smoking pipes mfg</td> </tr> <tr> <td></td> <td>Spools, wooden, mfg</td> </tr> </table>	Axe handles mfg	Frames, wooden picture	Bamboo products mfg	or mirror, mfg	n.e.c.	Handles, wooden, mfg	Basketware mfg (except metal)	Knobs, wooden, mfg	Bobbins, wooden, mfg	Ladders, wooden, mfg	Breadboards, wooden, mfg	Oars, wooden, mfg	Cane products mfg	Ornamental woodwork mfg	n.e.c.	Parquetry flooring mfg	Carved goods, wooden, mfg	Patterns, wooden, mfg	Clothes pegs, wooden, mfg	Picture framing	Clothes props, wooden, mfg	Pipes, wooden, mfg	Coat hangers, wooden, mfg	Plugs, wooden, mfg	Cork or cork goods mfg	Pulleys, wooden, mfg	Corkboard mfg	Reels, wooden, mfg	Discs, wooden, mfg	Rollers, wooden, mfg	Dowellings, wooden, mfg	Rolling pins, wooden, mfg	Floor tiles, cork, mfg	Rulers, wooden, mfg	Footwear components, wooden, mfg	Sawdust mfg		Scaffolding, wooden, mfg		Shingles, timber, mfg		Skewers, wooden, mfg		Smoking pipes mfg		Spools, wooden, mfg
Axe handles mfg	Frames, wooden picture																																															
Bamboo products mfg	or mirror, mfg																																															
n.e.c.	Handles, wooden, mfg																																															
Basketware mfg (except metal)	Knobs, wooden, mfg																																															
Bobbins, wooden, mfg	Ladders, wooden, mfg																																															
Breadboards, wooden, mfg	Oars, wooden, mfg																																															
Cane products mfg	Ornamental woodwork mfg																																															
n.e.c.	Parquetry flooring mfg																																															
Carved goods, wooden, mfg	Patterns, wooden, mfg																																															
Clothes pegs, wooden, mfg	Picture framing																																															
Clothes props, wooden, mfg	Pipes, wooden, mfg																																															
Coat hangers, wooden, mfg	Plugs, wooden, mfg																																															
Cork or cork goods mfg	Pulleys, wooden, mfg																																															
Corkboard mfg	Reels, wooden, mfg																																															
Discs, wooden, mfg	Rollers, wooden, mfg																																															
Dowellings, wooden, mfg	Rolling pins, wooden, mfg																																															
Floor tiles, cork, mfg	Rulers, wooden, mfg																																															
Footwear components, wooden, mfg	Sawdust mfg																																															
	Scaffolding, wooden, mfg																																															
	Shingles, timber, mfg																																															
	Skewers, wooden, mfg																																															
	Smoking pipes mfg																																															
	Spools, wooden, mfg																																															

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 25 : WOOD, WOOD PRODUCTS AND FURNITURE - contd

Group	Class	Title and Description
254		<u>FURNITURE AND MATTRESSES</u> - contd
	2541	FURNITURE (EXCEPT SHEET METAL) - contd
		Primary Activities - contd
		Dining room furniture mfg
		Display stands mfg (except sheet metal) n.e.c.
		Divan bases mfg (except upholstered bed bases)
		Easels, wooden, mfg
		Filing cabinets mfg (except sheet metal)
		French polishing of furniture
		Furniture, fibreglass, mfg
		Furniture kits mfg
		Furniture, plastic, mfg
		Furniture polishing
		Furniture, pre-cut, mfg (except sheet metal)
		Furniture re-upholstering
		Furniture, tubular metal, mfg
		Furniture, wooden, mfg n.e.c.
		Furniture, wrought iron, mfg
		Garden furniture mfg (except sheet metal)
		Hospital furniture mfg (except sheet metal)
		Ice chests mfg (except metal)
		Kitchen furniture mfg (except sheet metal)
		Laboratory furniture mfg (except sheet metal)
		Library furniture mfg (except sheet metal)
		Lockers mfg (except sheet metal)
		Lounge suites mfg
		Office furniture mfg (except sheet metal) n.e.c.
		Prefabricated furniture mfg (except sheet metal) n.e.c.
		Racks, wooden, mfg
		Restaurant furniture mfg (except sheet metal) n.e.c.
		Shelves mfg (except sheet metal) n.e.c.
		Shop fittings mfg or installation n.e.c.
		Shop furniture mfg (except sheet metal) n.e.c.
		Showcases mfg (except sheet metal) n.e.c.
		Tables mfg (except sheet metal)
		Theatre furniture mfg (except sheet metal)
		Upholstered furniture mfg

2542 MATTRESSES (EXCEPT RUBBER)

This class consists of establishments mainly engaged in manufacturing mattresses, pillows or cushions (except of rubber).

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 25 : WOOD, WOOD PRODUCTS AND FURNITURE - contd

Group	Class	Title and Description
-------	-------	-----------------------

254		<u>FURNITURE AND MATTRESSES</u> - contd
-----	--	---

	2542	MATTRESSES (EXCEPT RUBBER) - contd
--	------	------------------------------------

EXCLUSIONS/REFERENCES: Establishments mainly engaged:
 (a) in manufacturing wire mattress supports (not upholstered), of woven wire, link mesh or wire spring are included in Class 3168; and (b) in manufacturing rubber mattresses, pillows or cushions are included in Class 3462.

Primary Activities

Bed bases, upholstered, mfg (except rubber)	Mattresses, plastic foam or sponge, mfg
Box spring mattresses mfg	Mattresses, upholstered, mfg (except rubber)
Cushions mfg (except rubber)	Pillows or cushions mfg (except rubber)
Innerspring mattresses mfg	Sleeping bags mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 26 : PAPER, PAPER PRODUCTS, PRINTING AND PUBLISHING

Group	Class	Title and Description
-------	-------	-----------------------

263		<u>PAPER AND PAPER PRODUCTS</u>
-----	--	---------------------------------

	2631	PULP, PAPER AND PAPERBOARD
--	------	----------------------------

This class consists of establishments mainly engaged in manufacturing wood pulp, paper or paperboard.

EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing (except commission printing) paper stationery are included in Class 2643; (b) in printing paper stationery on a commission basis are included in Class 2644; (c) in manufacturing bitumen or tar treated papers, felts or foils (including laminated or impregnated) are included in Class 2780; (d) in manufacturing chemically treated photocopying paper or sensitised photographic paper are included in Class 3341; and (e) in manufacturing plastic coated paper or paperboard, non-bituminous laminations of paper or paperboard with other materials, non-bituminised building paper or paperboard, or abrasive coated papers are included in Class 3471.

Primary Activities

Absorbent paper mfg	Kraft paperboard mfg
Art paper mfg	Manilla paperboard mfg
Bank paper mfg	Newsprint mfg
Blotting paper mfg	Paper felts mfg
Bond paper mfg	Paper mfg n.e.c.
Brown paper mfg	Paperboard mfg n.e.c.
Cardboard mfg n.e.c.	Paper pulp mfg
Container board mfg	Parchment mfg
n.e.c.	Pasteboard mfg
Crepe paper mfg	Printing paper mfg
Drawing cartridge	Solid fibreboard sheets
paper mfg	mfg
Duplicating paper	Strawboard mfg (except
mfg (except	building board)
chemically treated	Ticketboard mfg
photocopying paper)	Wood paper mfg
Filter paper mfg	Wood pulp mfg
Glassine paper mfg	Wrapping paper, plain, mfg
Glazed paper mfg	Writing paper mfg (except
Kraft paper mfg	paper stationery)

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 26 : PAPER, PAPER PRODUCTS, PRINTING AND PUBLISHING - contd

Group	Class	Title and Description												
263		<u>PAPER AND PAPER PRODUCTS</u> - contd												
	2632	PAPER BAGS (INCLUDING TEXTILE BAGS)												
		This class consists of establishments mainly engaged in manufacturing paper bags (including multiwall bags of paper), meat wraps or textile bags (except canvas bags), or bags or sacks of woven plastic material.												
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing canvas bags (except water bags) are included in Class 3452; and (b) in manufacturing bags or packets of aluminium, plastic or cellulose sheeting, or of composite material of paper and plastic or metal foil are included in Class 3471.												
		Primary Activities												
		<table> <tbody> <tr> <td>Bags, multiwall paper, mfg</td> <td>Bags or sacks, woven plastic, mfg</td> </tr> <tr> <td>Bags, paper and jute, mfg</td> <td>Bulk material containers, nylon reinforced</td> </tr> <tr> <td>Bags, paper, mfg</td> <td>textile, mfg</td> </tr> <tr> <td>Bags, textile, mfg (except canvas bags)</td> <td>Calico bags mfg</td> </tr> <tr> <td></td> <td>Hessian bags mfg</td> </tr> <tr> <td></td> <td>Meat wraps mfg</td> </tr> </tbody> </table>	Bags, multiwall paper, mfg	Bags or sacks, woven plastic, mfg	Bags, paper and jute, mfg	Bulk material containers, nylon reinforced	Bags, paper, mfg	textile, mfg	Bags, textile, mfg (except canvas bags)	Calico bags mfg		Hessian bags mfg		Meat wraps mfg
Bags, multiwall paper, mfg	Bags or sacks, woven plastic, mfg													
Bags, paper and jute, mfg	Bulk material containers, nylon reinforced													
Bags, paper, mfg	textile, mfg													
Bags, textile, mfg (except canvas bags)	Calico bags mfg													
	Hessian bags mfg													
	Meat wraps mfg													
	2633	SOLID FIBREBOARD CONTAINERS												
		This class consists of establishments mainly engaged in manufacturing solid fibreboard containers.												
		Primary Activities												
		<table> <tbody> <tr> <td>Boxes, solid fibre-board, mfg</td> <td>Set-up boxes, solid fibreboard, mfg</td> </tr> <tr> <td>Cartons, solid fibre-board, mfg</td> <td>Solid fibreboard containers mfg</td> </tr> </tbody> </table>	Boxes, solid fibre-board, mfg	Set-up boxes, solid fibreboard, mfg	Cartons, solid fibre-board, mfg	Solid fibreboard containers mfg								
Boxes, solid fibre-board, mfg	Set-up boxes, solid fibreboard, mfg													
Cartons, solid fibre-board, mfg	Solid fibreboard containers mfg													
	2634	CORRUGATED FIBREBOARD CONTAINERS												
		This class consists of establishments mainly engaged in manufacturing corrugated fibreboard containers or corrugated fibreboard sheeting.												

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 26 : PAPER, PAPER PRODUCTS, PRINTING AND PUBLISHING - contd

Group	Class	Title and Description
263		<u>PAPER AND PAPER PRODUCTS</u> - contd
	2634	CORRUGATED FIBREBOARD CONTAINERS - contd
		Primary Activities
		Boxes, corrugated fibreboard, mfg Corrugated fibreboard containers mfg
		Cartons, corrugated fibreboard, mfg Corrugated fibreboard sheets mfg
	2635	PAPER PRODUCTS N.E.C.
		This class consists of establishments mainly engaged in manufacturing paper patterns, drinking straws, paper novelties, toilet paper, cigarette papers, cellulose fibre insulation materials or other paper products n.e.c.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing wood pulp, paper or paperboard are included in Class 2631; (b) in manufacturing paper bags, sacks or packets are included in Class 2632; (c) in manufacturing (except commission printing) paper stationery are included in Class 2643; (d) in printing paper stationery on a commission basis are included in Class 2644; (e) in manufacturing bitumen treated papers, felts or foils (including laminated or impregnated) are included in Class 2780; (f) in manufacturing chemically treated photocopying paper or sensitised photographic paper are included in Class 3341; and (g) in manufacturing plastic coated paper or paperboard, non-bituminous laminations of paper or paperboard with other materials, non-bituminised building paper or paperboard, abrasive coated papers, or pressure sensitive adhesive tapes (except surgical tapes) are included in Class 3471.
		Primary Activities
		Adhesive tapes, gummed, mfg (liquid activated) Decorations, paper, mfg
		Cigarette papers mfg Doyleys, paper, mfg
		Cigarette tipping mfg Drinking straws mfg
		Cones, paper or paperboard, mfg Egg cartons, paper pulp, mfg
		Confetti mfg Fruit trays and cartons, paper pulp, mfg
		Cups, paper or paperboard, mfg Fruit wrapping pads, paper, mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 26 : PAPER, PAPER PRODUCTS, PRINTING AND PUBLISHING - contd

Group	Class	Title and Description
263		<u>PAPER AND PAPER PRODUCTS - contd</u>
	2635	PAPER PRODUCTS N.E.C. - contd
		Primary Activities - contd
		Greaseproof paper mfg Serviettes, paper, mfg
		Gummed paper tape mfg Table napkins, paper, mfg
		Insulation materials, Tissue or sanitary
		cellulose fibre, mfg papers mfg
		Novelties, paper, mfg Toilet paper rolls mfg
		Paper patterns mfg Towels, paper, mfg
		Paper products mfg n.e.c. Tubes, paper or paper-
		Papier mache goods mfg board, mfg
		Patterns, cardboard, mfg Wallpapers mfg
		Plates, paper or paper- Waxed paper mfg
		board, mfg Yarns, paper, mfg
264		<u>PRINTING AND ALLIED INDUSTRIES</u>
	2641	PUBLISHING
		This class consists of establishments mainly engaged in publishing (but not printing) newspapers, magazines, books, sheet music, maps or other printed articles.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in both printing and publishing are included in Class 2642; and (b) in commercial or job printing (but not publishing) are included in Class 2644.
		Primary Activities
		Art prints publishing Maps publishing
		Books publishing Newspapers publishing
		Magazines publishing Periodicals publishing
		Map mounting (except Sheet music publishing
		maps printed at the same establishment)
2642		PRINTING AND PUBLISHING
		This class consists of establishments mainly engaged in both printing and publishing newspapers, magazines, books, sheet music, maps or other printed articles.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in publishing (but not printing) are included in Class 2641; and (b) in commercial or job printing (but not publishing) are included in Class 2644.

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 26 : PAPER, PAPER PRODUCTS, PRINTING AND PUBLISHING - contd

Group	Class	Title and Description
264		<u>PRINTING AND ALLIED INDUSTRIES</u> - contd
	2642	PRINTING AND PUBLISHING - contd
		Primary Activities
		Art prints printing and publishing
		Books printing and publishing
		Magazines printing and publishing
		Map mounting (maps printed at the same establishment)
		Maps printing and publishing
		Newspapers printing and publishing
		Periodicals printing and publishing
		Sheet music printing and publishing
	2643	PAPER STATIONERY
		This class consists of establishments mainly engaged in manufacturing (except commission printing) paper stationery.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing chemically treated photocopying paper are included in Class 3341; (b) in printing paper stationery on a commission basis are included in Class 2644; and (c) in manufacturing writing or marking equipment (eg pens, pencils, rubber or metal stamps or carbon paper) are included in Class 3486.
		Primary Activities
		Account books mfg (except commission printing)
		Adding machine paper rolls mfg
		Albums mfg
		Calendars mfg (except commission printing)
		Card index systems mfg (except commission printing)
		Continuous stationery mfg (except commission printing)
		Diaries mfg (except commission printing)
		Drawing books mfg (except commission printing)
		Envelopes mfg (except commission printing)
		Exercise books mfg (except commission printing)
		Games, printed paper or paperboard, mfg (except commission printing)
		Graph paper mfg (except commission printing)
		Greeting cards mfg (except commission printing)
		Index cards mfg (except commission printing)
		Labels, paper, mfg (except commission printing)

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 26 : PAPER, PAPER PRODUCTS, PRINTING AND PUBLISHING - contd

Group	Class	Title and Description
-------	-------	-----------------------

264 PRINTING AND ALLIED INDUSTRIES - contd

2643 PAPER STATIONERY - contd

Primary Activities - contd

Labels, pressure sensitive, mfg (except commission printing)	Registers or books of account mfg (except commission printing)
Ledger sheets mfg (except commission printing)	Stationery, paper, mfg (except commission printing)
Manilla folders mfg	Student loose leaf refill packs mfg (except commission printing)
Memo pads mfg (except commission printing)	Time books mfg (except commission printing)
Note books mfg (except commission printing)	Toys, printed paper or paperboard, mfg (except commission printing)
Office machine paper rolls mfg	Writing pads mfg (except commission printing)
Paper stationery mfg (except commission printing)	
Playing cards mfg (except commission printing)	
Receipt books mfg (except commission printing)	

2644 PRINTING AND BOOKBINDING

This class consists of establishments mainly engaged in commercial or jobprinting (including commission printing of paper stationery) or in bookbinding.

EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in both printing and publishing are included in Class 2642; and (b) in manufacturing paper stationery (except in printing paper stationery on a commission basis) are included in Class 2643.

Primary Activities

Bank notes printing	Commercial printing
Book gold blocking or embossing	Embossing books or paper
Book silver blocking or embossing	General printing
Bookbinding	Intaglio printing
Books printing	Job printing
Cheque books printing	Magazines printing
	Maps printing

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 26 : PAPER, PAPER PRODUCTS, PRINTING AND PUBLISHING - contd

Group	Class	Title and Description
264		<u>PRINTING AND ALLIED INDUSTRIES</u> - contd
	2644	PRINTING AND BOOKBINDING - contd
		Primary Activities - contd
		Newspapers printing
		Paper gold blocking or embossing
		Paper silver blocking or embossing
		Paper stationery printing (on commission)
		Periodicals printing
		Phonograph record covers printing
		Plan printing
		Postage stamps printing
		Postal notes printing
		Screen printing
		Sheet music printing
		Stationery, paper, printing (on commission)
		Tickets printing
		Transfers printing
2645		PRINTING TRADE SERVICES N.E.C.
		This class consists of establishments mainly engaged in providing printing trade services n.e.c.
		Primary Activities
		Composing service (printing trade)
		Electrotype plates mfg
		Electrotyping service
		Linotype setting service
		Lithographic plate- making service
		Monotype setting service
		Offset-litho plate- making service
		Photo-engraving service
		Printing trade services n.e.c.
		Process engraving service
		Stereotype plates mfg
		Stereotyping service
		Typesetting service

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 27 : CHEMICAL, PETROLEUM AND COAL PRODUCTS

Group	Class	Title and Description
275		<u>BASIC CHEMICALS</u>
	2751	CHEMICAL FERTILISERS
		This class consists of establishments mainly engaged in manufacturing chemical or chemical based fertilisers, mixed chemical fertilisers or mixed fertilisers containing chemical fertilisers.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing fertilisers from abattoir by-products only are included in Class 2115; and (b) in manufacturing manures or fertilisers n.e.c. are included in Class 3487.
		Primary Activities
		Ammonia aqua, fertiliser grade, mfg Fertilisers, leaf or foliage type, mfg
		Ammonium nitrate mfg Nitrate of soda
		Ammonium nitrate, liquid, mfg fertiliser mfg
		Ammonium phosphate fertiliser mfg Phosphate, ground, mfg
		Ammonium sulphate mfg Potash fertilisers mfg
		Anhydrous ammonia Prilled ammonium
		fertiliser mfg nitrate mfg
		Chemical fertilisers mfg Sodium nitrate
		Chemical fertilisers, mixed, mfg fertiliser mfg
		Superphosphate mfg
		Urea, fertiliser grade, mfg.
	2752	INDUSTRIAL GASES
		This class consists of establishments mainly engaged in manufacturing oxygen, acetylene or other industrial gases (except gases obtained from petroleum mining or refining).
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in treating crude oil, natural gas or condensate to produce purified natural gas or liquefied hydrocarbon gases (except in conjunction with petroleum refining) are included in Class 1300; (b) in recovering or manufacturing hydrocarbon gases in conjunction with petroleum refining are included in Class 2770; and (c) in manufacturing town gas from coal or petroleum are included in Class 3620.

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 27 : CHEMICAL, PETROLEUM AND COAL PRODUCTS - contd

Group	Class	Title and Description
-------	-------	-----------------------

275 BASIC CHEMICALS - contd

2752 INDUSTRIAL GASES - contd

Primary Activities

Acetylene gas mfg	Hydrogen mfg
Argon mfg	Neon mfg
Carbon dioxide gas mfg	Nitrogen mfg
Carbon monoxide mfg	Nitrous oxide mfg
Dry ice mfg	Oxygen mfg
Helium mfg	

2753 SYNTHETIC RESINS AND RUBBER

This class consists of establishments mainly engaged in manufacturing plastics materials, synthetic resins or synthetic rubber.

EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing organic industrial chemicals n.e.c. are included in Class 2754; and (b) in manufacturing synthetic resin adhesives or plastic adhesives are included in Class 2768.

Primary Activities

Acrylic resins mfg	Methylstyrene mfg
Acrylonitrile-butadiene-styrene mfg	Phenol formaldehyde mfg
Alkyd resins mfg	Phenol resins mfg
Allyl plastics mfg	Plastics raw materials mfg
Aminoaldehyde resins mfg	Polyamide resins mfg
Carbon black mfg	Polyester resins mfg
Casein, hardened, mfg	Polyethylene resins mfg
Cellulose acetate mfg	Polymethacrylate mfg
Cellulose nitrate mfg	Polypropylene resins mfg
Cellulosic resins mfg	Polystyrene mfg
Coal tar resins mfg	Polyurethane resins mfg
Cresol formaldehyde mfg	Polyvinyl acetate mfg
Epoxy resins mfg	Polyvinyl chloride compounds mfg
Ethyl cellulose mfg	Polyvinyl chloride resins mfg (polymer)
Fluorocarbon resins mfg	Protein, hardened, mfg
Gelatin, chemically hardened, mfg	Rosin esters mfg
Melamine formaldehyde resins mfg	

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 27 : CHEMICAL, PETROLEUM AND COAL PRODUCTS - contd

Group	Class	Title and Description
275		<u>BASIC CHEMICALS</u> - contd
	2753	SYNTHETIC RESINS AND RUBBER - contd
		Primary Activities - contd
		Styrene butadiene resins mfg
		Styrene butylene resins mfg
		Styrene resins mfg
		Synthetic resins mfg (except adhesives)
		Synthetic rubber mfg
		Urea formaldehyde resins mfg
		Urea resins mfg
		Urethane resins mfg
		Vinyl chloride copolymers mfg
		Vinyl resins mfg
		Vulcanised fibre mfg
	2754	ORGANIC INDUSTRIAL CHEMICALS N.E.C.
		This class consists of establishments mainly engaged in manufacturing organic industrial chemicals n.e.c.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing plastics materials, synthetic resins or synthetic rubber are included in Class 2753; and (b) in manufacturing synthetic resin adhesives or plastic adhesives are included in Class 2768.
		Primary Activities
		Acetaldehyde mfg
		Acetic acid mfg
		Acetic anhydride mfg
		Acetin mfg
		Acetone mfg
		Acetone redistilling or re-refining
		Acetylsalicylic acid mfg
		Acids, organic, mfg n.e.c.
		Alcohol, absolute, mfg
		Alcohol, industrial, mfg
		Amyl acetate mfg
		Amyl alcohol mfg
		Aniline dyes mfg
		Aniline oil mfg
		Ascorbic acid mfg
		Azo dyes mfg
		B.H.C. mfg (except prepared insecticide)
		Butadiene mfg
		Butyl acetate mfg
		Butyl alcohol mfg
		Carbolic acid mfg
		Carbon bisulphide mfg
		Carbon disulphide mfg
		Carbon tetrachloride mfg
		Chemical colours, organic, mfg (except prepared tinting colours for paints)
		Chloroform mfg
		Citric acid mfg
		Cresylic acid mfg
		Cuprene, organic, mfg
		Cyclic plasticisers mfg
		D.D.T. mfg (except prepared insecticide)

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 27 : CHEMICAL, PETROLEUM AND COAL PRODUCTS - contd

Group	Class	Title and Description
275		<u>BASIC CHEMICALS</u> - contd
	2754	ORGANIC INDUSTRIAL CHEMICALS N.E.C. - contd
		Primary Activities - contd
		Dibutyl phthalate mfg
		Di-iso-oxytl phthalate mfg
		Dye intermediates mfg
		Dyes mfg (except hair dyes)
		Dyestuffs mfg
		Ethyl acetate mfg
		Ethyl alcohol mfg
		Ethyl formate mfg
		Ethylene mfg
		Ethylene oxide mfg
		Fatty acids mfg
		Fluorocarbons mfg
		Formaldehyde mfg
		Industrial chemicals, organic, mfg n.e.c.
		Lactic acids mfg
		Lake colours mfg
		Methanol mfg
		Methyl alcohol mfg
		Methyl methacrylate mfg
		Methylated spirits mfg
		Naphtha, crude, mfg
		Natural resins mfg
		Nitrobenzene mfg
		Nitrocellulose mfg
		Nitromethane mfg
		Nitroparaffins mfg
		Oil treating compounds mfg
		Oleic acid mfg
		Oxalic acid mfg
		Phenol mfg
		Phthalic anhydride esters mfg
		Pigments, organic, mfg
		Plasticisers mfg
		Polymeric plasticisers mfg
		Power alcohol mfg
		Rennin mfg
		Rosin mfg
		Spirits, non-potable, mfg n.e.c.
		Stearine pitch mfg
		Stearate or stearic acid mfg
		Tannic acid mfg
		Tanning compounds, organic, mfg
		Tannins mfg
		Tartaric acid mfg
		T.D.E. mfg (except prepared insecticide)
		Thinners, paint, redistilling or re-refining
		Toluol mfg
		Trichloroethylene mfg
		Tricresyl phosphate mfg
		Turpentine mfg (except mineral turpentine)
		Turpentine, mineral, redistilling or re-refining
		Urea mfg (except fertiliser grade)
		Vinyl acetate monomer mfg
		White spirit, non-potable, mfg (except from petroleum)
		White spirit, non-potable, redistilling or re-refining
		Wood alcohol mfg
		Xylol mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 27 : CHEMICAL, PETROLEUM AND COAL PRODUCTS - contd

Group	Class	Title and Description
-------	-------	-----------------------

275 BASIC CHEMICALS - contd

2755 INORGANIC INDUSTRIAL CHEMICALS N.E.C.

This class consists of establishments mainly engaged in manufacturing inorganic industrial chemicals n.e.c.

EXCLUSIONS/REFERENCES: Establishments mainly engaged in manufacturing cooking or table salt are included in Class 2176.

Primary Activities

Acids, inorganic, mfg	Hydrogen peroxide mfg
Alkalis mfg	Hydrogen sulphide mfg
Aluminium sulphate mfg	Industrial chemicals, inorganic, mfg n.e.c.
Ammonia mfg (except fertilizer grade)	Lampblack mfg
Ammonium persulphate mfg	Lead arsenate mfg
Barium sulphate, precipitated, mfg	Lead chromate mfg
Bone char mfg	Litharge mfg
Boracic acid mfg	Lithopone mfg
Borax mfg	Muriatic acid mfg
Boric acid mfg	Nitre cake mfg
Cadmium pigments mfg	Nitric acid mfg
Calcium arsenate mfg	Phosphoric acid mfg
Calcium carbide mfg	Phosphorus mfg
Calcium chloride mfg	Pigments, inorganic, mfg
Carbide mfg	Potassium carbonate mfg
Charcoal mfg	Potassium hydroxide mfg
Chemical colours, inorganic, mfg (except prepared tinting colours for paints)	Prussian blue mfg
Chloride of lime mfg	Red lead mfg
Chlorine mfg	Salt cake mfg
Chrome oxide mfg	Salt refining (except cooking or table salt)
Chromium green oxide mfg	Silicates mfg
Copper sulphate mfg	Soda ash mfg
Cuprene, inorganic, mfg	Sodium alginate mfg
Degreasing compounds mfg	Sodium aluminate mfg
Glaubers salt mfg	Sodium antimonate mfg
Graphite, artificial, mfg	Sodium benzoate mfg
Hydrochloric acid mfg	Sodium bicarbonate mfg
Hydrofluoric acid mfg	Sodium bisulphate mfg
	Sodium borate mfg
	Sodium carbonate mfg
	Sodium cyanide mfg
	Sodium hydroxide mfg
	Sodium metasilicate mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 27 : CHEMICAL, PETROLEUM AND COAL PRODUCTS - contd

Group	Class	Title and Description
275		<u>BASIC CHEMICALS</u> - contd
	2755	INORGANIC INDUSTRIAL CHEMICALS N.E.C. - contd
		Primary Activities - contd
		Sodium mfg
		Sodium peroxide mfg
		Sodium silicate mfg
		Sodium sulphate mfg
		Sodium sulphide mfg
		Sulphur compounds mfg
		Sulphur dioxide mfg
		Sulphuric acid mfg
		Tanning compounds, inorganic, mfg
		Titanium dioxide mfg
		Titanium pigments mfg
		Ultramarine mfg
		Vitreous enamel frits mfg
		Water treating compounds mfg
		Waterproofing compounds mfg
		White lead mfg
		Zinc chloride mfg
		Zinc oxide mfg
276		<u>OTHER CHEMICAL PRODUCTS</u>
	2761	AMMUNITION, EXPLOSIVES AND FIREWORKS
		This class consists of establishments mainly engaged in manufacturing ammunition, explosives, fireworks or matches.
		Primary Activities
		Ammunition mfg
		Blasting powder mfg
		Bombs mfg
		Bullets mfg
		Caps, detonating or blasting, mfg
		Caps, percussion, mfg
		Cartridges mfg (ammunition)
		Cordite mfg
		Detonators mfg
		Dynamite mfg
		Explosives mfg
		Fireworks mfg
		Flares mfg
		Fuse, explosive, mfg
		Gelatin base blasting explosives mfg
		Gelignite mfg
		Grenades mfg
		Gun cotton mfg
		Gunpowder mfg
		Match boxes mfg
		Matches mfg
		Mines or depth charges mfg
		Nitroglycerine mfg
		Primers, shell, mfg
		Pyrotechnic goods mfg
		Safety fuse mfg
		Shells mfg (munitions)
		Signal flares mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 27 : CHEMICAL, PETROLEUM AND COAL PRODUCTS - contd

Group	Class	Title and Description
-------	-------	-----------------------

276		<u>OTHER CHEMICAL PRODUCTS</u> - contd
-----	--	--

	2762	PAINTS
--	------	--------

This class consists of establishments mainly engaged in manufacturing paints (except bituminous paints), enamels, varnishes, lacquers, prepared paint thinners or removers, prepared tinting colours for paints, or fillers or putty.

EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing organic chemical colours, dyes or pigments (except prepared tinting colours for paints) are included in Class 2754; (b) in manufacturing inorganic chemical colours, dyes or pigments (except prepared tinting colours for paints) are included in Class 2755; (c) in manufacturing chemical products used as paint thinners, removers, etc, without further preparation are included in the appropriate classes of this Subdivision, e.g. Class 2754 in the case of methylated spirits mfg or Class 2770 in the case of mineral turpentine mfg; (d) in manufacturing bituminous paints are included in Class 2780; and (e) in contract packing of paints, or in contract filling of aerosol containers with paints, are included in Class 6388.

Primary Activities

Aluminium paint mfg	Paints mfg (except bituminous)
Artists colours mfg	Paint thinners, prepared, mfg
Casein paints mfg	Paint tinting colours, prepared, mfg
Caulking compounds mfg	Plastic paints mfg
Ceramic paints mfg	Plastic wood mfg
Enamel paints mfg	Primers, paint, mfg
Fillers or putty mfg	Rubbing compounds mfg
Kalsomines mfg	Shellac mfg
Lacquers mfg	Stains mfg
Marine paints mfg	Undercoats, paint, mfg
Marine primers or undercoats mfg	Varnishes mfg
Nitrocellulose lacquers mfg	Water paints mfg
Oil paints mfg	Water shedding preparations mfg (masonry surface treatments)
Paint or varnish removers, prepared, mfg	

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 27 : CHEMICAL, PETROLEUM AND COAL PRODUCTS - contd

Group	Class	Title and Description
-------	-------	-----------------------

276		<u>OTHER CHEMICAL PRODUCTS</u> - contd
-----	--	--

	2763	PHARMACEUTICAL AND VETERINARY PRODUCTS
--	------	--

This class consists of establishments mainly engaged in manufacturing drugs, medicinal chemicals or other pharmaceutical products for human or veterinary use.

EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing sheep or cattle dips or blowfly specifics are included in Class 2764; and (b) in contract packing of proprietary pharmaceutical or veterinary products are included in Class 6388.

Primary Activities

Anthelmintics mfg	Medicines mfg
Antibacterials mfg	Morphine mfg
Antibiotics mfg	Nicotine mfg (except sulphate)
Antiseptics mfg	Oils, medicinal, mfg
Antitoxins mfg	Ointments mfg
Aspirin mfg	Pharmaceutical preparations mfg
Barrier cream mfg	Pill pelletising
Coccidiostat feed supplements mfg	Proprietary preparations, veterinary or medicinal, mfg
Codeine mfg	Quinine mfg
Concentrates for veterinary products mfg (for further processing)	Saccharin mfg
Cough lozenges mfg	Saline powder mfg
Cough mixtures mfg	Serums mfg
Drenches, animal, mfg	Strychnine mfg
Drugs mfg	Sulpha compounds (sulphonamides) mfg
Ether mfg	Sun tan lotions mfg
Feed supplements, veterinary, mfg	Toilet lanolin mfg
Intramuscular preparations mfg	Vaccines mfg
Intravenous preparations mfg	Veterinary products mfg n.e.c.
Iodine, tincture of, mfg	Viruses mfg
Iodoform mfg	Vitamin products mfg
Medical gas mfg n.e.c.	

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 27 : CHEMICAL, PETROLEUM AND COAL PRODUCTS - contd

Group	Class	Title and Description																														
276		<u>OTHER CHEMICAL PRODUCTS</u> - contd																														
	2764	PESTICIDES																														
		This class consists of establishments mainly engaged in the formulation or preparation of pest control chemicals (including insecticides, weedicides, fungicides, sheep or cattle dips, seed dressings or plant hormones).																														
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing basic organic chemicals used in preparing pesticides, such as D.D.T., B.H.C., or T.D.E., are included in Class 2754; (b) in manufacturing basic inorganic chemicals used in preparing pesticides, such as lead or calcium arsenates or copper sulphate are included in Class 2755; and (c) in contract packing of prepared pest control chemicals are included in Class 6388.																														
		Primary Activities																														
		<table> <tbody> <tr> <td>B.H.C. insecticide mfg</td> <td>Germicides mfg</td> </tr> <tr> <td>Blowfly specifics,</td> <td>Insect repellent mfg</td> </tr> <tr> <td> sheep, mfg</td> <td>Insecticides mfg</td> </tr> <tr> <td>Cattle dips mfg</td> <td>Pesticides mfg</td> </tr> <tr> <td>Concentrates for</td> <td>Plant hormones mfg</td> </tr> <tr> <td> agricultural chemicals</td> <td>Rat poison mfg</td> </tr> <tr> <td> or pesticides mfg (for</td> <td>Seed dressings mfg</td> </tr> <tr> <td> further processing)</td> <td>Sheep dips mfg</td> </tr> <tr> <td>D.D.T. insecticide mfg</td> <td>Snail poison mfg</td> </tr> <tr> <td>Dips, animal, mfg</td> <td>Soil fumigants mfg</td> </tr> <tr> <td>Fly spray mfg</td> <td>Sprays, insecticide</td> </tr> <tr> <td>Formulated pest control</td> <td> or fungicide, mfg</td> </tr> <tr> <td> products mfg</td> <td>T.D.E. insecticide</td> </tr> <tr> <td>Fruit sprays mfg</td> <td> mfg</td> </tr> <tr> <td>Fungicides mfg</td> <td>Weedkillers mfg</td> </tr> </tbody> </table>	B.H.C. insecticide mfg	Germicides mfg	Blowfly specifics,	Insect repellent mfg	sheep, mfg	Insecticides mfg	Cattle dips mfg	Pesticides mfg	Concentrates for	Plant hormones mfg	agricultural chemicals	Rat poison mfg	or pesticides mfg (for	Seed dressings mfg	further processing)	Sheep dips mfg	D.D.T. insecticide mfg	Snail poison mfg	Dips, animal, mfg	Soil fumigants mfg	Fly spray mfg	Sprays, insecticide	Formulated pest control	or fungicide, mfg	products mfg	T.D.E. insecticide	Fruit sprays mfg	mfg	Fungicides mfg	Weedkillers mfg
B.H.C. insecticide mfg	Germicides mfg																															
Blowfly specifics,	Insect repellent mfg																															
sheep, mfg	Insecticides mfg																															
Cattle dips mfg	Pesticides mfg																															
Concentrates for	Plant hormones mfg																															
agricultural chemicals	Rat poison mfg																															
or pesticides mfg (for	Seed dressings mfg																															
further processing)	Sheep dips mfg																															
D.D.T. insecticide mfg	Snail poison mfg																															
Dips, animal, mfg	Soil fumigants mfg																															
Fly spray mfg	Sprays, insecticide																															
Formulated pest control	or fungicide, mfg																															
products mfg	T.D.E. insecticide																															
Fruit sprays mfg	mfg																															
Fungicides mfg	Weedkillers mfg																															

2765 SOAP AND OTHER DETERGENTS

This class consists of establishments mainly engaged in manufacturing soap (including shampoo or shaving products) or other detergents, toothpaste, denture cleaners, disinfectants, glycerine or candles.

EXCLUSIONS/REFERENCES: Establishments mainly engaged in contract packing of soap or other detergents are included in Class 6388.

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 27 : CHEMICAL, PETROLEUM AND COAL PRODUCTS - contd

Group	Class	Title and Description
-------	-------	-----------------------

276		<u>OTHER CHEMICAL PRODUCTS</u> - contd
-----	--	--

	2765	SOAP AND OTHER DETERGENTS - contd
--	------	-----------------------------------

Primary Activities

Alkaline detergents mfg	Laundry bleaches mfg
Candles mfg	Laundry blue mfg
Cleansers, abrasive, mfg	Sand soap mfg
Cleansing preparations mfg	Scouring compounds mfg
Dentifrices mfg	Shampoo mfg
Denture cleaners mfg	Shaving cream, soap or sticks, mfg
Detergents mfg	Soap flakes mfg
Disinfectants mfg	Soap mfg
(incl. phenyl or antiseptic disinfectant)	Soap powder mfg
Emulsion cleansers mfg	Toilet soap mfg
Glycerine mfg	Toothpaste mfg
	Washing powder mfg
	Wool scouring soap mfg

2766		COSMETICS AND TOILET PREPARATIONS
------	--	-----------------------------------

This class consists of establishments mainly engaged in manufacturing natural or synthetic perfumes, cosmetics, deodorants or other toilet preparations such as toilet powders or lotions.

EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing barrier cream, sun tan lotions or toilet lanolin are included in Class 2763; (b) in manufacturing shampoo, toilet soap, shaving soap or cream or toothpaste are included in Class 2765; and (c) in contract packing of cosmetics or toilet preparations are included in Class 6388.

Primary Activities

After shave lotions or creams mfg	Eye shadow mfg
Baby powder mfg	Face lotions mfg
Bath salts mfg	Face powders mfg
Beauty creams or lotions mfg	Hair creams or lotions mfg
Cosmetics mfg	Hair oil mfg
Deodorants mfg	Hair rinses or dyes mfg
Depilatories mfg	Hair spray mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 27 : CHEMICAL, PETROLEUM AND COAL PRODUCTS - contd

Group	Class	Title and Description																
276		<u>OTHER CHEMICAL PRODUCTS</u> - contd																
	2766	COSMETICS AND TOILET PREPARATIONS - contd																
		Primary Activities - contd																
		<table> <tbody> <tr> <td>Hairdressers preparations mfg</td> <td>Nail polish mfg</td> </tr> <tr> <td></td> <td>Perfumes mfg</td> </tr> <tr> <td>Hand creams or lotions mfg (except barrier cream)</td> <td>Talcum powder mfg</td> </tr> <tr> <td>Lipsticks mfg</td> <td>Toilet creams or lotions mfg (except toilet lanolin)</td> </tr> <tr> <td>Make-up creams, cakes or lotions, mfg</td> <td>Toilet powder mfg</td> </tr> <tr> <td>Manicure preparations mfg</td> <td>Toilet preparations mfg n.e.c.</td> </tr> <tr> <td>Mascara mfg</td> <td>Toilet water mfg</td> </tr> </tbody> </table>	Hairdressers preparations mfg	Nail polish mfg		Perfumes mfg	Hand creams or lotions mfg (except barrier cream)	Talcum powder mfg	Lipsticks mfg	Toilet creams or lotions mfg (except toilet lanolin)	Make-up creams, cakes or lotions, mfg	Toilet powder mfg	Manicure preparations mfg	Toilet preparations mfg n.e.c.	Mascara mfg	Toilet water mfg		
Hairdressers preparations mfg	Nail polish mfg																	
	Perfumes mfg																	
Hand creams or lotions mfg (except barrier cream)	Talcum powder mfg																	
Lipsticks mfg	Toilet creams or lotions mfg (except toilet lanolin)																	
Make-up creams, cakes or lotions, mfg	Toilet powder mfg																	
Manicure preparations mfg	Toilet preparations mfg n.e.c.																	
Mascara mfg	Toilet water mfg																	
	2767	INKS																
		This class consists of establishments mainly engaged in manufacturing ink or printers roller composition.																
		Primary Activities																
		<table> <tbody> <tr> <td>Ball point pen ink mfg</td> <td>Lithographic ink mfg</td> </tr> <tr> <td>Carbon ink mfg</td> <td>Marking ink mfg</td> </tr> <tr> <td>Drawing ink mfg</td> <td>Printers ink mfg</td> </tr> <tr> <td>Flexographic ink mfg</td> <td>Printers roller composition mfg</td> </tr> <tr> <td>Indelible ink mfg</td> <td>Rotogravure ink mfg</td> </tr> <tr> <td>India ink mfg</td> <td>Silk screen ink mfg</td> </tr> <tr> <td>Inks mfg</td> <td>Writing ink mfg</td> </tr> <tr> <td>Letterpress ink mfg</td> <td></td> </tr> </tbody> </table>	Ball point pen ink mfg	Lithographic ink mfg	Carbon ink mfg	Marking ink mfg	Drawing ink mfg	Printers ink mfg	Flexographic ink mfg	Printers roller composition mfg	Indelible ink mfg	Rotogravure ink mfg	India ink mfg	Silk screen ink mfg	Inks mfg	Writing ink mfg	Letterpress ink mfg	
Ball point pen ink mfg	Lithographic ink mfg																	
Carbon ink mfg	Marking ink mfg																	
Drawing ink mfg	Printers ink mfg																	
Flexographic ink mfg	Printers roller composition mfg																	
Indelible ink mfg	Rotogravure ink mfg																	
India ink mfg	Silk screen ink mfg																	
Inks mfg	Writing ink mfg																	
Letterpress ink mfg																		
	2768	CHEMICAL PRODUCTS N.E.C.																
		This class consists of establishments mainly engaged in manufacturing or formulating polishes or cleaners (except abrasive), waxes, dressings, dry cleaning preparations, essential oils (refined or crude), adhesives (except bituminous mastics or adhesives) or other chemical products n.e.c.																

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 27 : CHEMICAL, PETROLEUM AND COAL PRODUCTS - contd

Group	Class	Title and Description
276		<u>OTHER CHEMICAL PRODUCTS</u> - contd
	2768	CHEMICAL PRODUCTS N.E.C. - contd
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing soap or other detergents, or abrasive cleansers or scourers, are included in Class 2765; (b) in manufacturing bituminous mastics or adhesives are included in Class 2780; (c) in manufacturing liquid soldering or welding flux are included in Class 2957; (d) in manufacturing powder, paste or crystal soldering or welding flux are included in Class 3357; and (e) in contract packing of chemical products n.e.c. are included in Class 6388.
		Primary Activities
		Adhesives mfg (except bituminous)
		Adhesives, rubber, mfg (natural, synthetic or reclaimed rubber)
		Antifreeze compounds mfg
		Beeswax mfg
		Boot dressings mfg
		Boot polishes or cleaners mfg
		Boronia oil distilling
		Brass polishes mfg
		Car polishes mfg
		Casein adhesive paste mfg
		Citrus oil mfg
		Concrete additives or masonry surface treatments mfg (except water shedding preparations)
		Conductive paste mfg
		Cream polishes mfg
		Distilled water mfg
		Dry cleaning compounds mfg
		Embalming compounds mfg
		Essential oils distilling
		Eucalyptus oil distilling (except in forest)
		Floor polishes or waxes mfg
		Furniture polishes mfg
		Gelatin mfg (except chemically hardened)
		Glue mfg
		Incense mfg
		Isinglass mfg
		Lavender oil distilling
		Leather dressings or finishes mfg
		Lemon oil mfg
		Liquid polishes mfg
		Metal polishes mfg
		Motor vehicle polishes mfg
		Mucilage mfg
		Neatsfoot oil mfg
		Oil of cloves distilling
		Orange oil mfg
		Oven cleaners mfg
		Peppermint oil distilling
		Polishes mfg
		Polishing powders or preparations mfg
		Rubber adhesives or cements mfg
		Rust removers mfg
		Sandalwood oil distilling
		Shoe dressings mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 27 : CHEMICAL, PETROLEUM AND COAL PRODUCTS - contd

Group	Class	Title and Description
276		<u>OTHER CHEMICAL PRODUCTS</u> - contd
	2768	CHEMICAL PRODUCTS N.E.C. - contd
		Primary Activities - contd
		Shoe polishes or cleaners mfg
		Silver polishes mfg
		Size mfg
		Soling dough, rubber, mfg
		Stain removers mfg
		Stove cleaners mfg
		Synthetic resin or plastic adhesives mfg
		Tanners grease mfg
		Ti-tree oil distilling
		Wax polishes mfg
277		<u>PETROLEUM REFINING</u>
	2770	PETROLEUM REFINING
		This class consists of establishments mainly engaged in refining crude oil or condensate to produce petrol, fuel oils, lubricating oil or grease base stock, petroleum gases or other products from crude petroleum.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in treating crude oil, natural gas or condensate to produce stabilised crude oil, purified natural gas or liquefied hydrocarbon gases are included in Class 1300; (b) in the recovery of lubricating oil or grease from used petroleum waste products are included in Class 2780; (c) in manufacturing town gas from petroleum are included in Class 3620; and (d) in blending oils or greases from base stock are included in Class 4741.
		Primary Activities
		Automotive petrol mfg
		Aviation fuel mfg
		Benzene mfg (from petroleum)
		Benzol mfg (from petroleum)
		Bitumen, crude, mfg
		Crude petroleum refining
		Diesel oil mfg
		Distillate mfg
		Gasoline refining or blending
		Grease oils mfg
		Heating oil mfg
		Industrial gases mfg (from petroleum refining)
		Kerosene mfg
		Lighter fluid mfg
		Liquefied petroleum gases mfg (in conjunction with petroleum refining)
		Mineral turpentine mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 27 : CHEMICAL, PETROLEUM AND COAL PRODUCTS - contd

Group	Class	Title and Description
277		<u>PETROLEUM REFINING</u> - contd
	2770	PETROLEUM REFINING - contd
		Primary Activities - contd
		Oil or grease base stock, lubricating, mfg
		Paraffin wax mfg
		Petrol refining or blending
		Petroleum solvents mfg
		White spirit, non-potable, mfg (from petroleum)
278		<u>PETROLEUM AND COAL PRODUCTS N.E.C.</u>
	2780	PETROLEUM AND COAL PRODUCTS N.E.C.
		This class consists of establishments mainly engaged in manufacturing petroleum or coal products n.e.c., including bituminous surfacing materials (except hot-mix bituminous paving), bitumen or tar treated papers, felts or foils (including laminated or impregnated), bituminous mastics or adhesives, or refined tar. This class also includes establishments mainly engaged in the recovery of lubricating oil or grease from used petroleum waste products.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing non-bituminous laminations of paper or paperboard, or non-bituminous building or packaging papers are included in Class 3471; (b) in manufacturing or laying hot-mix bitumen paving are included in Class 4121; and (c) in blending oils or greases from base stock are included in Class 4741.
		Primary Activities
		Adhesives, bituminous, mfg
		Building paper or paperboard, bituminised, mfg
		Char mfg (except bone char)
		Coal products mfg n.e.c.
		Creosote mfg
		Emulsions, bituminous, mfg
		Felt, bituminised, mfg
		Foil, bituminised, mfg
		Laminates of paper or paperboard and metal foil, bituminous, mfg
		Mastics, bituminous, mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 27 : CHEMICAL, PETROLEUM AND COAL PRODUCTS - contd

Group	Class	Title and Description
278		<u>PETROLEUM AND COAL PRODUCTS N.E.C.</u> - contd
	2780	PETROLEUM AND COAL PRODUCTS N.E.C. - contd
		Primary Activities - contd
		Naphthalene mfg
		Packaging paper, bituminised, mfg
		Paint, bituminous, mfg
		Paper, bituminised, mfg
		Paving materials, bitumen or asphalt, mfg (except hot- mix)
		Petroleum products mfg n.e.c.
		Pitch mfg
		Recovery of lubricating oil or grease from used petroleum waste products
		Roofing, bitumen or asphalt, mfg
		Roofing paper, bituminised, mfg
		Tar, refined, mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 28 : NON-METALLIC MINERAL PRODUCTS

Group	Class	Title and Description
-------	-------	-----------------------

285		<u>GLASS AND GLASS PRODUCTS</u>
-----	--	---------------------------------

	2850	GLASS AND GLASS PRODUCTS
--	------	--------------------------

This class consists of establishments mainly engaged in manufacturing glass or glass products.

EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing glass wool or glass wool products are included in Class 2883; and (b) in manufacturing glass mirrors (except motor vehicle mirrors), in bevelling or coating flat glass, or in glazing are included in Class 4728.

Primary Activities

Automotive glass mfg	Jars, glass, mfg
Balls, glass, mfg	Kitchenware, glass, mfg
Beads, glass, mfg	Laboratory glassware mfg
Blocks, glass, mfg	Laminated sheet glass mfg
Bottles, glass, mfg	Lampshades, glass, mfg
Bricks, glass, mfg	Optical glass mfg
Containers, glass, mfg	Ornamental glassware mfg
Crystal glass mfg	Ovenware, glass, mfg
Domestic glassware mfg	Plate glass mfg
Drinking glasses mfg	Rods, glass, mfg
Flint glass mfg	Safety glass mfg
Glass or glass products mfg (except glass wool or glass wool products)	Scientific glassware mfg
Glass, flat, mfg	Stained glass sheet mfg
Glass, sheet, mfg	Structural glass mfg
Heat resistant glassware mfg	Table glassware mfg
Insulators, glass, mfg	Tiles, glass, mfg
	Tubing, glass, mfg
	Window glass mfg
	Windscreen glass mfg

286

CLAY PRODUCTS AND REFRACTORIES

2861	CLAY BRICKS
------	-------------

This class consists of establishments mainly engaged in manufacturing clay bricks (except refractory bricks).

EXCLUSIONS/REFERENCES: Establishments mainly engaged in manufacturing refractories, including clay refractory bricks, are included in Class 2862.

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 28 : NON-METALLIC MINERAL PRODUCTS - contd

Group	Class	Title and Description
286		<u>CLAY PRODUCTS AND REFRACTORIES</u> - contd
	2861	CLAY BRICKS - contd
		Primary Activities
		Bricks, clay, mfg (except refractory bricks) Bricks, face or texture, mfg (except refractory bricks)
	2862	REFRACTORIES
		This class consists of establishments mainly engaged in manufacturing refractory products.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged in manufacturing non-refractory type silica lime bricks, blocks, etc, are included in Class 2884.
		Primary Activities
		Blocks, refractory, mfg Crucibles, refractory, mfg
		Bricks, fire clay, mfg
		Bricks, refractory, mfg Fireclay bricks mfg
		Castables, refractory, mfg Graphite crucibles or foundry accessories mfg
		Cements, refractory, mfg Refractory products mfg
		Clay, refractory, mfg Silica bricks, refractory, mfg
		Clay refractories mfg
	2863	CERAMIC TILES AND PIPES
		This class consists of establishments mainly engaged in manufacturing ceramic tiles (including vitreous china or porcelain tiles), ceramic pipes or other ceramic construction goods (except of vitreous china or porcelain).
		EXCLUSIONS/REFERENCES: Establishments mainly engaged in manufacturing vitreous china or porcelain pipes, pipe fittings or construction goods are included in Class 2864.

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 28 : NON-METALLIC MINERAL PRODUCTS - contd

Group	Class	Title and Description																
286		<u>CLAY PRODUCTS AND REFRACTORIES</u> - contd																
	2863	CERAMIC TILES AND PIPES - contd																
		Primary Activities																
		<table> <tbody> <tr> <td>Agricultural pipes, ceramic, mfg</td> <td>Pipes, ceramic, mfg (except vitreous china or porcelain)</td> </tr> <tr> <td>Ceramic construction goods mfg (except bricks or vitreous china or porcelain goods other than tiles)</td> <td>Ridge caps, terracotta, mfg</td> </tr> <tr> <td>Ceramic tiles mfg</td> <td>Roof tiles, terracotta, mfg</td> </tr> <tr> <td>Clay roof tiles mfg</td> <td>Stoneware pipes or fittings mfg</td> </tr> <tr> <td>Earthenware construction goods mfg</td> <td>Terracotta construction goods mfg</td> </tr> <tr> <td>Mosaic tiles, vitreous china or porcelain, mfg</td> <td>Tiles, ceramic, mfg</td> </tr> <tr> <td></td> <td>Wall or floor tiles, ceramic, mfg</td> </tr> </tbody> </table>	Agricultural pipes, ceramic, mfg	Pipes, ceramic, mfg (except vitreous china or porcelain)	Ceramic construction goods mfg (except bricks or vitreous china or porcelain goods other than tiles)	Ridge caps, terracotta, mfg	Ceramic tiles mfg	Roof tiles, terracotta, mfg	Clay roof tiles mfg	Stoneware pipes or fittings mfg	Earthenware construction goods mfg	Terracotta construction goods mfg	Mosaic tiles, vitreous china or porcelain, mfg	Tiles, ceramic, mfg		Wall or floor tiles, ceramic, mfg		
Agricultural pipes, ceramic, mfg	Pipes, ceramic, mfg (except vitreous china or porcelain)																	
Ceramic construction goods mfg (except bricks or vitreous china or porcelain goods other than tiles)	Ridge caps, terracotta, mfg																	
Ceramic tiles mfg	Roof tiles, terracotta, mfg																	
Clay roof tiles mfg	Stoneware pipes or fittings mfg																	
Earthenware construction goods mfg	Terracotta construction goods mfg																	
Mosaic tiles, vitreous china or porcelain, mfg	Tiles, ceramic, mfg																	
	Wall or floor tiles, ceramic, mfg																	
	2864	CERAMIC GOODS N.E.C.																
		This class consists of establishments mainly engaged in manufacturing ceramic kitchen or tableware, non-refractory type ceramic containers or ceramic goods n.e.c.																
		Primary Activities																
		<table> <tbody> <tr> <td>Art pottery mfg</td> <td>Insulators, porcelain, mfg</td> </tr> <tr> <td>Bathroom fixtures, vitreous china, mfg</td> <td>Kitchen sinks, vitreous china or porcelain, mfg</td> </tr> <tr> <td>China goods mfg (except tiles)</td> <td>Kitchenware, ceramic, mfg</td> </tr> <tr> <td>Closet pans, vitreous china, mfg</td> <td>Ornamental china goods mfg (except tiles)</td> </tr> <tr> <td>Construction goods, vitreous china or porcelain, mfg (except tiles)</td> <td>Ovenware, ceramic, mfg</td> </tr> <tr> <td>Crockery mfg</td> <td>Pipes or pipe fittings, vitreous china or porcelain, mfg</td> </tr> <tr> <td>Earthenware, table or kitchen, mfg</td> <td>Plumbers fittings, vitreous china or porcelain, mfg</td> </tr> <tr> <td>Flower pots, ceramic, mfg</td> <td></td> </tr> </tbody> </table>	Art pottery mfg	Insulators, porcelain, mfg	Bathroom fixtures, vitreous china, mfg	Kitchen sinks, vitreous china or porcelain, mfg	China goods mfg (except tiles)	Kitchenware, ceramic, mfg	Closet pans, vitreous china, mfg	Ornamental china goods mfg (except tiles)	Construction goods, vitreous china or porcelain, mfg (except tiles)	Ovenware, ceramic, mfg	Crockery mfg	Pipes or pipe fittings, vitreous china or porcelain, mfg	Earthenware, table or kitchen, mfg	Plumbers fittings, vitreous china or porcelain, mfg	Flower pots, ceramic, mfg	
Art pottery mfg	Insulators, porcelain, mfg																	
Bathroom fixtures, vitreous china, mfg	Kitchen sinks, vitreous china or porcelain, mfg																	
China goods mfg (except tiles)	Kitchenware, ceramic, mfg																	
Closet pans, vitreous china, mfg	Ornamental china goods mfg (except tiles)																	
Construction goods, vitreous china or porcelain, mfg (except tiles)	Ovenware, ceramic, mfg																	
Crockery mfg	Pipes or pipe fittings, vitreous china or porcelain, mfg																	
Earthenware, table or kitchen, mfg	Plumbers fittings, vitreous china or porcelain, mfg																	
Flower pots, ceramic, mfg																		

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 28 : NON-METALLIC MINERAL PRODUCTS - contd

Group	Class	Title and Description										
286		<u>CLAY PRODUCTS AND REFRACTORIES</u> - contd										
	2864	CERAMIC GOODS N.E.C. - contd										
		Primary Activities - contd										
		<table> <tr> <td>Porcelain goods mfg (except tiles)</td> <td>Terracotta ware mfg n.e.c.</td> </tr> <tr> <td>Pottery goods, ornamental, mfg</td> <td>Toilet cisterns, vitreous china or porcelain, mfg</td> </tr> <tr> <td>Sanitary ware, vitreous china or porcelain, mfg</td> <td>Vases, ceramic, mfg</td> </tr> <tr> <td>Stoneware, table or kitchen, mfg</td> <td>Vitreous china goods mfg (except tiles)</td> </tr> <tr> <td></td> <td>Wash basins, vitreous china or porcelain, mfg</td> </tr> </table>	Porcelain goods mfg (except tiles)	Terracotta ware mfg n.e.c.	Pottery goods, ornamental, mfg	Toilet cisterns, vitreous china or porcelain, mfg	Sanitary ware, vitreous china or porcelain, mfg	Vases, ceramic, mfg	Stoneware, table or kitchen, mfg	Vitreous china goods mfg (except tiles)		Wash basins, vitreous china or porcelain, mfg
Porcelain goods mfg (except tiles)	Terracotta ware mfg n.e.c.											
Pottery goods, ornamental, mfg	Toilet cisterns, vitreous china or porcelain, mfg											
Sanitary ware, vitreous china or porcelain, mfg	Vases, ceramic, mfg											
Stoneware, table or kitchen, mfg	Vitreous china goods mfg (except tiles)											
	Wash basins, vitreous china or porcelain, mfg											
287		<u>CEMENT AND CONCRETE PRODUCTS</u>										
	2871	CEMENT										
		This class consists of establishments mainly engaged in manufacturing hydraulic cement.										
		Primary Activities										
		<table> <tr> <td>Cement mfg (except adhesive or refractory)</td> <td>Hydraulic cement mfg Portland cement mfg</td> </tr> </table>	Cement mfg (except adhesive or refractory)	Hydraulic cement mfg Portland cement mfg								
Cement mfg (except adhesive or refractory)	Hydraulic cement mfg Portland cement mfg											
	2872	READY MIXED CONCRETE										
		This class consists of establishments mainly engaged in manufacturing ready mixed concrete or mortar.										
		EXCLUSIONS/REFERENCES: Establishments mainly engaged in manufacturing dry mix concrete or mortar are included in Class 2884.										
		Primary Activities										
		<table> <tr> <td>Ready mixed concrete mfg (except dry mix)</td> <td>Ready mixed mortar mfg (except dry mix)</td> </tr> </table>	Ready mixed concrete mfg (except dry mix)	Ready mixed mortar mfg (except dry mix)								
Ready mixed concrete mfg (except dry mix)	Ready mixed mortar mfg (except dry mix)											

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 28 : NON-METALLIC MINERAL PRODUCTS - contd

Group	Class	Title and Description
287		<u>CEMENT AND CONCRETE PRODUCTS</u> - contd
	2873	CONCRETE PIPES AND BOX CULVERTS This class consists of establishments mainly engaged in manufacturing concrete pipes or concrete box culverts. Primary Activities Box culverts, concrete, mfg Pipes, concrete, mfg Pipes, pre-stressed concrete, mfg
	2874	CONCRETE PRODUCTS N.E.C. This class consists of establishments mainly engaged in manufacturing concrete products (except concrete pipes or box culverts or asbestos cement products). EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing concrete pipes or concrete box culverts are included in Class 2873; and (b) in manufacturing asbestos cement products are included in Class 2884. Primary Activities Blocks, concrete, mfg Bricks, concrete, mfg Building boards, cement based, mfg (except asbestos cement) Cisterns, concrete, mfg Concrete products mfg (except pipes, box culverts or asbestos cement products) Floor or wall tiles, concrete, mfg Flower pots, concrete, mfg Manhole covers, concrete, mfg Meter boxes, concrete, mfg Monuments or grave markers, concrete, mfg Mouldings, concrete, mfg (except pipes or box culverts) Ornamental concrete or terrazzo products mfg Panels or sections, prefabricated concrete, mfg Posts or poles, concrete, mfg Prefabricated house units, concrete, mfg Pre-stressed concrete products mfg (except pipes or box culverts) Railway sleepers, concrete, mfg Roof tiles, concrete, mfg Roof components, concrete, mfg Sinks or tubs, concrete, mfg Tanks, concrete, mfg Terrazzo products mfg Tiles, concrete, mfg Wall fittings, terrazzo, mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 28 : NON-METALLIC MINERAL PRODUCTS - contd

Group	Class	Title and Description
288		<u>OTHER NON-METALLIC MINERAL PRODUCTS</u>
	2881	PLASTER PRODUCTS AND EXPANDED MINERALS
		This class consists of establishments mainly engaged in manufacturing plaster, plaster board or other products composed wholly or chiefly of gypsum. This class also includes establishments mainly engaged in manufacturing processed lightweight aggregates or other expanded non-metallic minerals.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing dental plaster or cement are included in Class 3343; and (b) in fixing or installing plaster are included in Class 4245.
		Primary Activities
		Acoustic tiles, plaster, mfg Plaster board mfg
		Cornices, plaster, mfg Plaster of Paris mfg
		Display models, plaster, mfg Plaster products mfg (except dental or medical plasters)
		Expanded non-metallic minerals mfg Processed lightweight aggregates mfg
		Fibrous plaster products mfg Sheets, plaster, mfg
		Insulating board, plaster, mfg Tiles, plaster, mfg
		Mouldings, plaster, mfg Vermiculite, expanded, mfg
		Perlite, expanded, mfg Wall or ceiling boards, plaster, mfg
	2882	STONE PRODUCTS
		This class consists of establishments mainly engaged in manufacturing cut, shaped or polished stone or stone products from stone purchased or transferred in, or in installing headstones.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged in quarrying or crushing stone or producing stone products from stone quarried at the same establishment are included in Class 1404.

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 28 : NON-METALLIC MINERAL PRODUCTS - contd

Group	Class	Title and Description	
288		<u>OTHER NON-METALLIC MINERAL PRODUCTS</u> - contd	
	2882	STONE PRODUCTS - contd	
		Primary Activities	
		Headstones mfg (from stone purchased or transferred in)	Stone products mfg (from stone purchased or transferred in)
		Installation of headstones	Stone cutting, dressing, polishing or shaping
		Monuments making (from stone purchased or transferred in)	(using stone not quarried or produced at the same establishment)
	2883	GLASS WOOL AND MINERAL WOOL PRODUCTS	
		This class consists of establishments mainly engaged in manufacturing glass wool or mineral wool, or products from glass wool or mineral wool (except glass fibre fabrics or fibreglass reinforced rigid sheeting).	
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing glass fibre fabrics are included in Class 2344; (b) in manufacturing fibreglass reinforced rigid sheeting are included in Class 3472; and (c) in installing glass or mineral wool insulation materials are included in Class 4249.	
		Primary Activities	
		Acoustic tiles, panels or boards, mfg (glass or mineral wool)	Insulation, glass fibre, mfg
		Fibres, glass, mfg	Insulation, glass or mineral wool, mfg
		Glass wool insulation mfg	Mineral wool mfg
		Glass wool mfg	Mineral wool products mfg
		Glass wool products mfg	Mineral wool tiles, panels or boards mfg
		Glass wool tiles, panels or boards mfg	Rockwool mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 28 : NON-METALLIC MINERAL PRODUCTS - contd

Group	Class	Title and Description
288		<u>OTHER NON-METALLIC MINERAL PRODUCTS - contd</u>
	2884	NON-METALLIC MINERAL PRODUCTS N.E.C.
		This class consists of establishments mainly engaged in manufacturing agricultural or hydrated lime, abrasives (except abrasive coated papers or textiles), asbestos or asbestos cement products, or other non-metallic mineral products n.e.c.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing refractory products of non-metallic minerals are included in Class 2862; (b) in manufacturing processed lightweight aggregates or other expanded non-metallic minerals are included in Class 2881; (c) in manufacturing dental plaster or cement are included in Class 3343; (d) in manufacturing brushes, electrodes or bearings of carbon or graphite are included in Class 3357; and (e) in manufacturing abrasive coated papers or textiles are included in Class 3471.
		Primary Activities
		Abrasive grinding wheels mfg
		Abrasive paste mfg
		Abrasives mfg (except abrasive coated papers or textiles)
		Abrasive stones mfg
		Aluminium oxide abrasives mfg (except abrasive coated papers or textiles)
		Asbestos cement products mfg
		Asbestos products mfg
		Barites, ground, mfg
		Boards, asbestos cement, mfg
		Boron carbide abrasives mfg (except abrasive coated papers or textiles)
		Bricks, silica lime, mfg (except refractory silica lime bricks)
		Building boards, imitation brick or stone, mfg
		Carbon products mfg (except brushes, electrodes or bearings)
		Chalk products mfg n.e.c.
		Concrete, dry mix, mfg
		Corrugated asbestos cement roofing materials mfg
		Diamond powder mfg
		Felspar, ground, mfg
		Flooring materials, magnesite, mfg
		Foundry cores, sand, mfg
		Fullers earth, ground, mfg
		Graphite products mfg n.e.c.
		Grinding wheels mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 28 : NON-METALLIC MINERAL PRODUCTS - contd

Group	Class	Title and Description	
288		<u>OTHER NON-METALLIC MINERAL PRODUCTS - contd</u>	
	2884	NON-METALLIC MINERAL PRODUCTS N.E.C. - contd	
		Primary Activities - contd	
		Lime, quick, hydrated or agricultural, mfg	Polishing wheels mfg
		Mica products mfg	Resin coated sand mfg
		Mineral earths, ground, mfg	Sheet, asbestos, mfg
		Mortar, dry mix, mfg	Sheet or panels, asbestos cement, mfg
		Mouldings, asbestos cement, mfg	Silicon carbide abrasives mfg (except abrasive coated papers or textiles)
		Oil stones mfg	Slag crushing
		Paper, asbestos, mfg	Talc, ground, mfg
		Pipe or boiler coverings, asbestos, mfg	Whetstones mfg
		Pipes or conduit, asbestos cement, mfg	Whiting products mfg
			Yarns, asbestos, mfg